

HELLY HANSEN
WORKWEAR

25



 TRUSTED BY
PROFESSIONALS

HH[®]
workwear

ALIVE
SINCE / 1877

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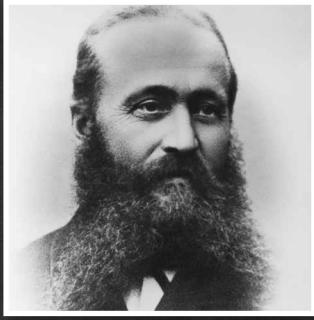
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INNOVATION SINCE 1877

From our home in Norway, Helly Hansen has been making professional grade gear that helps people stay and feel alive for the last 140 years.

In 1877, after many years at sea, Norwegian captain Helly Juell Hansen and his wife, Maren Margarethe, began producing oilskin jackets, trousers, sou'westers and tarpaulins, made from coarse linen soaked in linseed oil. Since then, the legacy of Helly Hansen lives on, developing and creating a long list of first-to-market innovations.



1949

HELOX - THE NEXT EVOLUTION IN WATERPROOF

Helox waterproof fabric featured a thin sheet of translucent PVC plastic that was sewn into coats to make them waterproof. It was revolutionary technology that became the must-have protection for outdoor use. With a production of 30,000 coats each month, the success was almost immediate and was used by the Norwegian delegation at the 1952 Olympic Games in Helsinki.



1961

FIBERPILE - THE TECHNICAL MIDALYER IS INVENTED

Helly Hansen partnered with Norwegian Fiber Pile Inc. and developed the original Fiberpile - the first fleece. It featured a high warmth to weight ratio and maintained its thermal qualities even when wet, making it a favorite of lumberjacks and outdoor enthusiasts. The concept lives on and the modern version of Propile is still in production today.



1970

LIFA - THE BIRTH OF TECHNICAL BASE LAYER

HH's LIFA® revolutionized the industry with the introduction of the first technical base layers. LIFA® moves moisture away from the body allowing users to stay warm and comfortable. It has been used by professionals on every ocean, many of the world's tallest peaks and was included in Outside Magazine's list of The Most Influential Gear of All Time in 2012. LIFA® remains the cornerstone of what we believe is the best technical base layer available today.



1972

Helly Hansen launches PVC foam with closed cells for use in life jackets. The foam is the preferred flotation material 30 years later.



1984

HELLY TECH® - THE WATERPROOF AND BREATHABLE SOLUTION

Helly Tech® waterproof and breathable fabric was launched in the 1980's, winning awards and setting the new standard for performance and protection. It also provided the final layer for the 1986 introduction of the Helly Hansen 3-Layer System™, an industry - first program educating people on how to dress for the outdoors. Today, Helly Tech® fabrics are engineered to deliver the specific demands of professional skiers, sailors, and at workplaces around the world.



1990

PROWOOL - THE PERFECT BLEND OF LIFA® AND MERINO

The Prowool (renamed HH LIFA® Merino) base layer for cold weather conditions was launched in the late 90's, combining LIFA® Stay Warm Technology™ with Merino wool for both moisture transport and added warmth. Designed for professionals facing the coldest conditions it quickly became the go-to piece for performance, warmth and comfort in extreme environments.



2012

H²FLOW™ - A BETTER SOLUTION FOR TEMPERATURE REGULATION

Helly Hansen introduced the new H²FLOW™ Technology in 2012 with the H²FLOW™ Jacket, which won an Award for Design Excellence from the Norwegian Design Council. The patented H²FLOW™ Jacket features an airflow venting system and a protective barrier. It allows adventurers to efficiently regulate their body temperature.



2018

LIFA® MAX - OUR WARMEST BASE LAYER IN COLD CONDITIONS

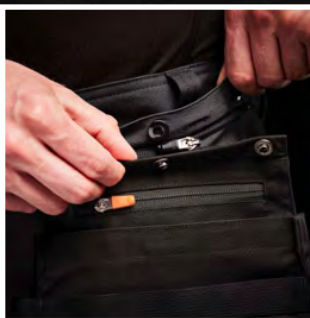
Helly Hansen introduces its warmest base layer to date by thickening the already tried and tested LIFA® fibers to produce a warmer, lightweight and flexible garment. The enhanced, unrivaled warmth and comfort is why we believe LIFA® Max is the best technical base layer available today.



2022

BRZ - CLIMATE REGULATING COMFORT

Helly Hansen Workwear launched BRZ. Designed to deliver climate regulating comfort and versatility, BRZ is a product construction bolstered by lightweight fabric and mechanical ventilation.



2023

HH CONNECT™ - ADAPTED TO WORK

HH CONNECT™ is an interchangeable pocket system that offers end users more flexibility on their product of choice. The solution allows the user to optimize their work, using different pockets for different needs.



TECH CLINIC

H
workwear

HELLY TECH®

WATERPROOF. BREATHABLE. WINDPROOF.

Helly Tech® is the waterproof and breathable outer layer between you and the elements.

Helly Tech® is constructed with Polymer Polyurethane (PU) based membranes and coating technologies. The PU membrane gives softness and stretch to the fabric, while the coating allows waterproofness and breathable qualities. Helly Tech® is made either with Hydrophilic barrier membranes or Micro-porous membranes, depending on the end-use purpose of the fabric.

The Hydrophilic barrier works on an osmotic principle, keeping salts from entering and blocking the pores. The Micro-porous PU membranes are hydrophobic- "water hating" polymers. This membrane construction is responsible for the waterproofness of Helly Tech®, making the pores up to 20.000 times smaller than water droplets, while allowing breathability since the pores are up to 700 times larger than a water vapor molecule, allowing the evaporation of sweat and heat.

HELLY TECH® PROFESSIONAL

Extremely waterproof and breathable designs and constructions. For highly aerobic, extremely wet or unusually long-lasting activities in extremely harsh conditions.

HELLY TECH® PERFORMANCE

Highly waterproof and extra breathable sport specific designs and constructions. For a wide range of high performance outdoor activities during highly challenging, changing and unpredictable weather conditions.

HELLY TECH® PROTECTION

Fully waterproof, windproof and breathable fabrics and constructions. For all situations and weather conditions where protection from the elements is needed.

LAB TESTS

WATER COLUMN, ISO 811 AND JIS L1092-B1

Gives the value pressure mm of water held back by fabric. 10.000mm is the same pressure you would experience diving to 10m or equal to the pressure from a fire hose.

BREATHABILITY, JIS L 1099-1985-B1

Gives the value of g/m²/24h - the amount of water molecules that can pass through 1 square meter of fabric within 24 hours. 15.000 grams breathability equals that a jacket is able to pass 30 lites of water in 24 hours. In comparison, our human body perspires 1 liter per 24 hours.

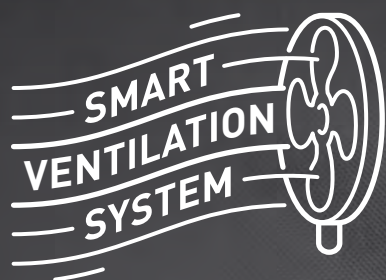
WATER REPELLENCE, ISO 4920: 1981 AND AATCC 35-2006

Spray test: testing of the durable water repellence before and after washing, by drizzling the fabric and measure how many drops that bounce up and if any attaches or wets out the fabric surface.

H²FLOW™

WARMER. COOLER. DRIER.

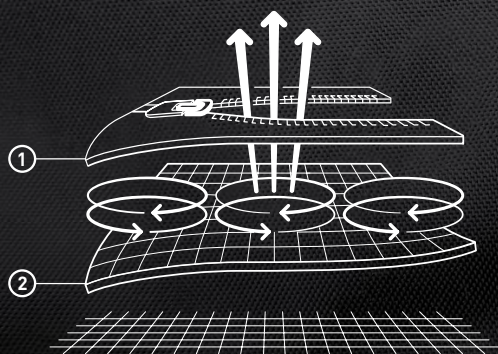
Helly Hansen jackets with the H²Flow™ technology cools you down 20% faster than competitor jackets without the technology, measured on the same weight and insulation.



H²Flow™ allows you to control your body's temperature. The technology optimizes insulation, using air pockets or holes that store warmth from the body and, at the same time, allows you to control heat and airflow through ventilation zippers, enabling the cold air to enter and the warm air to exit.



Negative or positive air space is created by adding or subtracting fabric on the inside of the garment to allow this extra air space to be filled with air heated up by the body. In both cases, the purpose is to create pockets of air in strategic areas of the body, trapped in these channels or spaces. The air contained in these pockets heats up from the body heat of the wearer, and keeps you warm.



HOW H²FLOW™ WORKS

Ventilation zippers let cold air in if you get too warm. Air pockets or holes store warmth from your body, so all H²Flow™ jackets have a high warmth to weight ratio.

WARM. DRY. COMFORTABLE.

LIFA® is a hydrophobic fiber that prohibits the absorption of liquid. The LIFA® fibers are used on the first membrane layer of base layer garments, the layer nearest to the skin. When the first yarn layer is combined with an additional layer with hydrophilic (moisture absorbing) properties, the sweat from the body is moved away from the skin and transported to the second layer, where it is absorbed. This enables the user to stay warm, dry and comfortable.

HOW LIFA® WORKS

LIFA® stay warm technology moves sweat away from your skin, keeping you warmer for longer.

LIFA® is an ultra-light weight base layer fabric that works perfectly in the autumn and winter. HH LIFA® delivers light insulation and moisture management through its 100% single layer LIFA® fibers. The LIFA® technology works best when layered under another garment, as the more garments you wear, the further the sweat and moisture will be transported out of the fabric and away from your skin.





LIGHTER. WARMER.

Developed in cooperation with Primaloft®, LIFALOFT™ is a combination of LIFA®'s unique insulation structure and Primaloft®'s extensive knowledge in synthetic insulation.



LIGHTER AND STILL WARMER THAN STANDARD INSULATION

With increased warmth, lightweight insulation and superior moisture management properties, LIFALOFT™ technology is an insulation revolution that will keep you warmer with less weight and bulk compared to traditional polyester insulation.

HOW LIFALOFT™ WORKS

The unique hydrophobic properties of the Lifa® fibers deliver moisture management necessary for high endurance activities, whilst the PrimaLoft® structure offers high insulation and breathable performance insulation for all active pursuits.

LIFALOFT™ insulation is based on LIFA® fiber technology that is engineered into a lightweight structure that traps more air than standard polyester, providing extra warmth, the fiber does not absorb water, making the insulation technology ideal for intense activities in variable winter or summer conditions.

TECHNICAL DETAILS



LIFALOFT™'s insulation creates more air pockets, giving more warmth

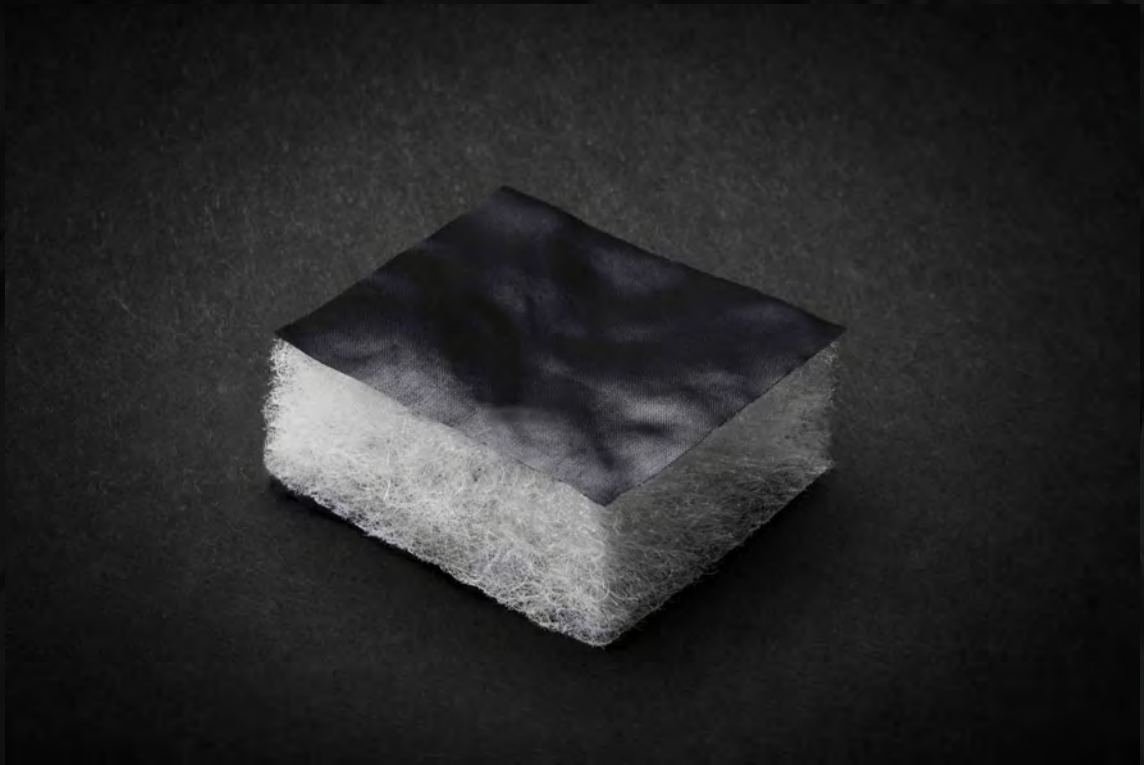


HYDROPHOBIC

LIFA® fibers have better moisture transportation properties



A better environmental option





1

2

3



When Helly Hansen first introduced the 3-layer system in the early 1970s, it was revolutionary for the industry. For the first time, there was education around the use of base layers, midlayers and outer waterproof jackets to protect people from varying outdoor conditions.



BASELAYER

DRY.

Often referred to as second skin, Helly Hansen base layers are vital to temperature regulation and moisture management in any setting. As you work hard, our LIFA® Technology moves moisture away from the skin, leaving you dry and comfortable. Our current range of base layers are categorized by warmth level, allowing you to select the best fit for your need.



MIDLAYER

WARM.

When faced with colder conditions, Helly Hansen thermal midlayers trap warm air from your body to insulate when you need it most. As you warm up, some of our midlayers can ventilate to expel excess heat and like our base layer range, also allow moisture to pass through, keeping you dry and warm for long days on site. Midlayers should always be selected according to the conditions and activity you're faced with.



PROTECTIVE LAYER

SAFE.

The final component to the 3-layer system is an outer, protective outer layer. Using our award-winning Helly Tech® waterproof membrane, we have been able to create a wide range of durable, protective and seam sealed jackets for all-season use. It is important that the outer layer is also breathable, allowing for proper ventilation and moisture management to combat overheating. Depending on the temperature, the outer layer can protect you from wind, rain or snow, making it a vital piece to any collection.

PARTNERS



3M™

Science. Applied to Life.™

3M™ is a pioneer in developing the science behind retroreflection and has been advancing the technology in new and groundbreaking ways for over 70 years. With more than 35 different products, including many high performance options, 3M™ Scotchlite™ Reflective Material offers one of the largest and most diverse portfolios in the industry. It is a trusted name in reflective material technology.



YKK®

Little parts. Big difference

Little parts, Big difference. High quality zippers for all purposes. YKK® is a Japanese company founded in 1934. Today, their products are sold globally and YKK® is reputed as the industry leader for quality and innovative zippers and closures.



AMANN

Since 1854, AMANN has been one of the leading international manufacturers of high-quality sewing threads, embroidery threads and Smart Yarns.



CORDURA®

Durable. Versatile. Reliable

If It's Made With CORDURA® Fabric, It's Made To Last. CORDURA® fabrics are the perfect combination of durability, versatility and reliability. For more than 40 years, people who love the outdoors have relied on CORDURA® fabrics to be as rugged as they are.



DALETEC

Daletec is the trusted Norwegian producer of protective fabrics providing flame resistant solutions for workwear that protects against heat and flames, electric arc and other workplace hazards. Daletec fabrics are famous for their consistent high quality, comfort, extreme durability, and respected for delivering reliable production and environmentally friendly solutions.



POLARTEC®

The Cornerstone of fleece insulation

We work extensively with Polartec®, a famous manufacturer of lightweight and warm fleece, which is known for performance, durability and aesthetics. Main benefits for using Polartec® are warmth without high additional weight, high breathability, packable and fast drying.

PARTNERS



PRIMALOFT®

The world's best down alternative

PrimaLoft® is a synthetic insulation technology, offering superior thermal properties with excellent water repellency. It is made up of ultra-fine fibers that form air pockets to trap heat inside. Additional feature of the ultra-fine fiber is super softness.



COMFORTEMP®

Thermal Insulation

Comfortemp® Thermal Insulation by Freudenberg is a high-performance and sustainable alternative to down. The ultra-soft & lightweight insulation is migration resistant, fast-drying and will not clump when washed. Additionally, the durable insulation offers optimal breathability, ensuring comfortability for extended wear.



BLUESIGN®

Many certifications focus on the end-product but saying nothing about substances used in the previous stages of production. BLUESIGN® provides a holistic solution for safe and environmentally friendly textile production, working at each step of the supply chain to ensure that products meet rigorous benchmarks with focus on People, Environment and Resources.

HH CONNECT™

HH CONNECT™ is an interchangeable pocket system that offers end users more flexibility on their product of choice. The solution allows the user to optimize their work, using different pockets for different needs.



HANGING TOOL POCKETS



The Helly Hansen hanging pockets allow you to carry all your necessary tools without the need for an additional toolbelt. Easily detachable or folded into the standard pants pocket when not in use, the hanging pockets provide additional space for small parts, featuring two compartments and a tool strap for added carrying capacity.

The hanging pockets are double lined and feature Cordura® reinforcements for added durability, making them perfect for even the toughest jobs.

EXTENDABLE LEGS

Ensuring a perfect fit for the Helly Hansen Workwear pants is more than just for comfort, it's for safety. If pants are fitted correctly, you minimize the risk of getting caught on something while on site and maximize the life of the products with strategically placed reinforcement fabrics. Additionally, the product will feel more comfortable, as it will enable optimal movement.

Most of Helly Hansen Workwear pants can be extended by unpicking a seam at bottom hem.

How to extend the bottom hem of your HH Workwear pants:



If your product has the extendable leg feature, you will find 3 threads on the bottom hem, 2 close together at the nearest bottom, 1 thread above the 2 that holds the additional material. These can either be in a contrast color or in a tonal color.



From the inside of the pant, rip the top thread carefully, as to not tear the garment



Remove the thread completely and pull the hem to reveal the additional material

2-WAY STRETCH VS 4-WAY STRETCH

Stretch can be defined by the possible direction of movement, such as 2-way or 4-way stretch. In a 2-way stretch, the fabric will only move in one direction, crosswise or lengthwise. A 4-way stretch fabric means it can move in both of these directions, allowing for unrestricted movement.

2-WAY MECHANICAL STRETCH

Similarly, stretch can be defined by how the fabric is created. Elastane stretch refers to fabrics where elastane thread is part of the structure and the amount of stretch depends on the percentage of elastin within the fabric. Alternatively, when yarn texture is combined in knitting techniques to create a small amount of stretch in an overall fabric, we refer to this as a mechanical stretch.



ADAPTED TO WORK

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79471
HH CONNECT™
CARPENTER POCKET



79472
HH CONNECT™
ELECTRICIAN POCKET



79470
HH CONNECT™
UTILITY POCKET



79482
HH CONNECT™
ESSENTIAL POCKET 3



79483
HH CONNECT™
ESSENTIAL POCKET 4



79475
HH CONNECT™
BELT ATTACHMENT



79461
HH CONNECT™ ERGO
TOOL BELT





79465
ERGO TOOL BELT
SUSPENDERS



79460
LIGHT PADDED BELT

HH CONNECT™

COMPATIBLE STYLES*

<div>77567</div> <div>MAGNI EVOLUTION CONSTRUCTION PANT</div> <div></div>	<div>77459</div> <div>CHELSEA CLASSIC CNCT PANT</div> <div></div>
<div>71437</div> <div>KENSINGTON WINTER CONSTRUCTION PANT</div> <div></div>	<div>77395</div> <div>W CHELSEA CLASSIC CNCT PANT</div> <div></div>

CARING FOR YOUR HELLY TECH® GARMENTS

Taking care of your Helly Tech® garments are vital to the life of the product. Washing them will remove contaminating substances such as oils, dirt and salt from the surface and restore the surface tension of the fabric, allowing the membrane to perform at its best for years to come.

Unsure of when it's time to wash your garment, here are a few signs to look for:

- If the water and/or rain droplets no longer bead off the surface of the jacket and start leaving a wet mark, the durable water repellency (DWR) treatment may be worn off or de-activated.
- If the breathability does not seem to be on the same level as when you first purchased your Helly Tech® garment, the membrane could be contaminated.
- If you need to re-apply a DWR, we recommend doing so after washing and before tumble drying.

HOW TO WASH YOUR HELLY TECH® GARMENT:

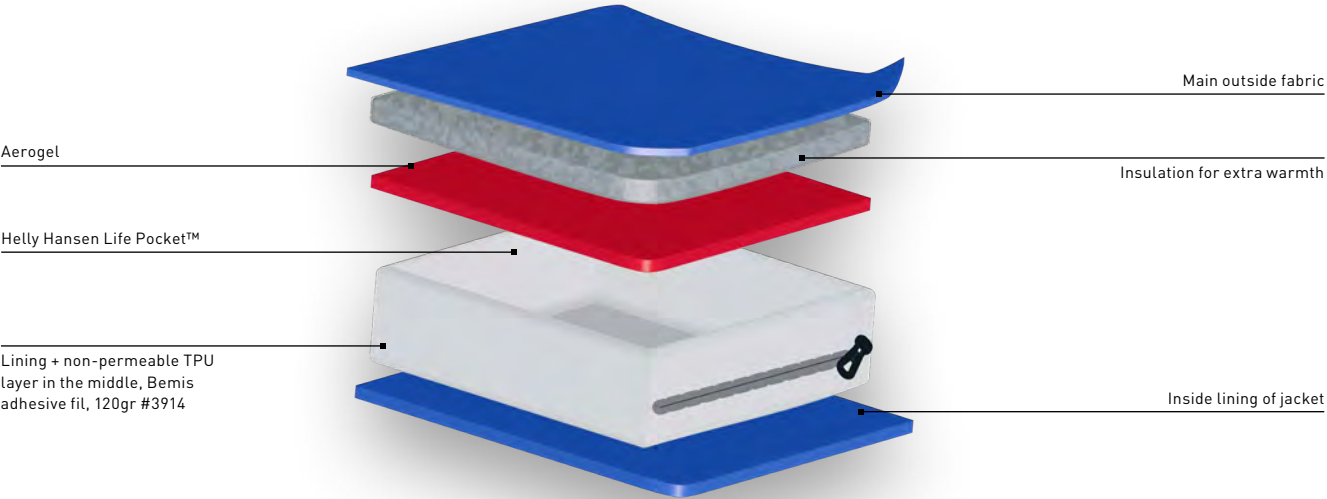
1. Make sure you zip up all zippers to avoid any surface damage.
2. Wash your product with warm water as instructed on the care label located on the inside of your garment on the left-hand side in a commercial washing machine.
3. Do not use fabric softener or other detergents that have softening agents, as it will reduce the fabric surface tension and will have a negative effect on the fabric performance.
4. Helly Hansen advises to use a technical washing product and to follow the instructions given by that product. In cases where no technical washing products exist, and you only have the option of normal washing products, Helly Hansen advises to use a liquid washing product with no additives (without perfume, foam or softener).
5. A second rinse cycle with water is preferred to remove any detergents that might be left behind on the surface. It is important to remove excess detergent, as it might affect the performance of the fabric.
6. After washing, you can safely tumble dry your Helly Tech® garment in order to re-activate the DWR treatment. Please always follow the garment care label for drying instructions.

HOW TO RE-APPLY YOUR DWR:

1. Take your garment out of the washing machine and hang it, to allow all excess water to drip off.
2. Make sure all pockets and zippers are closed
3. Read the DWR label from the manufacturer's instructions and spray the DWR across the front and back of the garment, making sure to cover areas of high wear.

LIFE POCKET™

A pocket engineered to preserve your personal electronics' battery life span. Scientifically tested and proven by engineers to extend the battery life of your mobile phone or action camera in cold environments. Through thermal resistant materials and an innovative contruction, the Life Pocket™ stays 2 times warmer than a regular pocket.



WASHING INSTRUCTIONS

WASH	
Do not wash	
Hand Wash	
Machine Washable	
Machine Washable, Synthetics cycle	
Machine Washable, Gentle/Wool wash	
100% Wool, Wool wash	
Mixed wool, Wool wash	
Wash Cold, 30°C	
Wash warm, 40°C	
Wash hot, 50°C	
Wash hot, 60 °C	
Wash hot, 70°C	
Wash hot, 95°C	
IRON	
Iron at any temperature and steam	
Iron, low temperature – max 110°C/230°F	
Iron, medium temperature – max 150°C/300°F	
Iron, high Temperature – max 200°C/390°F	
Do not Iron	
No steam	
DRY	
Dry Normal, low heat	
Dry Normal, Medium heat	
Dry Normal, High heat	
Dry Normal, No heat	
Do not tumble dry	
Tumble Dry, any heat	
Tumble Dry, Low permanent press	

DRY (CONT.)	
Tumble Dry, Medium Permanent press	
Tumble Dry, Low delicate	
Tumble Dry, any heat and any permanent press	
Tumble Dry, Delicate/Gentle	
Hang to dry	
Hang to dry, in the shade	
Dry Flat	
Dry flat, in the shade	
No direct sunlight	
Do not wring to dry	
DRY CLEAN	
Dry clean	
Any solvent	
Any solvent except tetrachloroethylene	
Petroleum solvent only	
Wet Cleaning	
Short cycle	
No steam finishing	
Reduced moisture	
Low heat	
Do not dry Clean	
Do not wet clean	
BLEACH	
Bleaching Allowed	
Chlorine bleaching allowed	
Do not bleach	
Do not use Chlorine Bleach	

CA STANDARDS

RELATED TO HELLY HANSEN WORKWEAR

Helly Hansen Workwear's (PPE) products are manufactured and certified in accordance with the Regulation (EU) 2016/425 by using harmonised European standards and therefore are CE marked.

The importance to ensure the wellbeing and safety of workers highlights the need of suitable personal protective equipment. Regulation (EU) 2016/425 defines obligation for the employers to provide the most appropriate protection against health risks and other potential hazards for their employees. That can be defined during a strict Risk Assessment at the workplace based on the PPE Regulation guidelines.

Based of various potential dangers at work, the PPE must meet relevant safety standards. Helly Hansen workwear is intended to prevent health risks that can happen during exposure to cold, heat, fire, rain, limited visibility and similar.

Helly Hansen advises to read more on our website.



EN ISO 20471:2013+A1:2016

HIGH VISIBILITY CLOTHING

This standard specifies requirements for protective clothing capable of signalling the user's presence visually. The standard intends to provide high visibility of the user under any light conditions by day and under illumination by vehicle headlights in the dark.

There are performance classes defined based on minimum areas of retroreflective and fluorescent materials, as well as garment design requirements. Each of these classes will provide a different level of visibility, class 3 giving the highest degree. The high visibility class can be achieved with a single garment or a garment combination (e.g., jacket + pant).

	Fluorescent material	Reflective material
Class 3	0,80 m ²	0,20 m ²
Class 2	0,50 m ²	0,13 m ²
Class 1	0,14 m ²	0,10 m ²



EN 343:2019

PROTECTIVE CLOTHING

PROTECTION AGAINST RAIN

The standard specifies requirements and test methods for the performance of materials, seams, and readymade garments for protection against rain, snowflakes, fog and ground humidity. Resistance to Water Penetration and Water Vapour Resistance is tested.

Value 1 = Resistance to Water Penetration, class 1 - 4 (class 4 is the best waterproofness).

Value 2 = Water Vapour Resistance, class 1 - 4 (class 4 is the highest permeability).

Value 3 = Rain Tower Test (optional test of readymade garment), R.



EN 342:2017

PROTECTIVE CLOTHING

PROTECTION AGAINST COLD

The standard specifies test methods and requirements in protective clothing ensembles which are intended to protect against cold (air temperature below -5 °C). The standard is taking into account not only low air temperatures but also humidity and air velocity.

Helly Hansen has tested its products according to method B, which means that the Thermal Insulation has been measured for a garment ensemble (jacket + pant or coveralls) with a base layer. The value is representing protection for a wearer performing light or moderate activity.

The protection can only be guaranteed if the complete ensemble is worn.

Value 1 = Thermal Insulation Value of the Ensemble (with underwear B), I_{cler}
Value 2 = Air Permeability, class 1 - 3 (class 3 is the most permeable)
Value 3 = Water Penetration (optional), WP



EN 14058:2017

PROTECTIVE CLOTHING

PROTECTION AGAINST COOL ENVIRONMENTS

This standard specifies requirements and test methods for performance of single garments for protection in cool environment (air temperature above -5 °C). The garment can provide a degree of protection for a certain length of time, depending e.g., on the personal constitution and activity, the accompanying clothing and weather.

Value 1 = Thermal Resistance, class 1 - 4 (class 4 is the warmest)

Value 2 = Air Permeability, class 1 - 3 (class 3 is the most permeable)

Value 3 = Thermal Insulation Value, I_{cler} . Mandatory for class 4. Optional for classes 1 - 3.

Value 4 = Water penetration (optional), WP

CA STANDARDS



IEC 61482-2:2018

PROTECTIVE CLOTHING

PROTECTIVE CLOTHING AGAINST THE THERMAL HAZARDS OF AN ELECTRIC ARC.

This standard specifies methods to test material and garments intended for use in heat- and flame-resistant clothing for workers exposed to electric arcs. Clothing fulfilling this standard ensures that the consequences of workers after the accident, will not be aggravated by the clothing itself.

Under the standard IEC 61482-2:2018 there are two test methods:

- Open Arc Test Method: EN IEC 61482-1-1:2019, measured in cal/cm^2 and expressed as an arc thermal protection value (ATPV), breakopen threshold energy value (EBT) or the incident energy limit (ELIM). The higher the value, the better the protection.
- Box Test Method: EN IEC 61482-1-2:2014, measured in kA. It is expressed in either APC 1 (4 kA) or APC 2 (7 kA). APC 2 is the higher level of protection.



EN ISO 11611:2015

PROTECTIVE CLOTHING

PROTECTION FOR USE IN WELDING AND ALLIED PROCESSES

This standard specifies minimum basic safety requirements and test methods for protective clothing that are designed to protect the wearers body during welding and allied processes. The standard defines design requirements that would prevent hot/molten materials or sparks getting trapped in pleats, hanging and open pockets or similar. Two-piece garment must be worn together to provide the indicated level of protection.

This type of protective clothing is intended to protect the wearer against spatter (small splashes of molten metal), short contact time with flame, radiant heat from an electric arc used for welding and allied processes.

The standard is divided into two classes:

Class 1:

Provides protection for welding techniques with light formation of spatters and drops, such as TIG or MIG (with low current), with lower levels of radiant heat. The material must withstand at least 15 drops of molten metal.

Class 2:

Provides protection for welding techniques with heavy formation of spatters and drops, such as MAG (with CO₂ or mixed gases) or MIG, with higher levels of radiant heat. The material must withstand at least 25 drops of molten metal.



EN ISO 11612:2015

PROTECTIVE CLOTHING

PROTECTION AGAINST HEAT AND FLAME

This standard specifies performance requirements for garments made from flexible materials, which are designed to protect the wearer's body. Standard is to provide minimum performance requirements for

clothing to protect against heat and flame, which could be worn for a wide range of end uses. Two-piece garment must be worn together to provide the indicated level of protection.

A = Limited flame spread, A1 or A2 (A1 – surface ignition, A2 – edge ignition)
B = Convective heat, Level B1 – B3 (B3 is the highest)
C = Radiant heat, Level C1 – C4 (C4 is the highest)
D = Molten aluminium splash, Level D1 – D3 (D3 is the highest)
E = Molten iron splash, Level E1 – E3 (E3 is the highest)
F = Contact heat, Level F1 – F3 (F3 is the highest)

Garments that are designed to protect against the risk of exposure to molten metal splash by meeting the performance requirements designated by code letters D and E, meet design requirements that would prevent hot/molten materials getting trapped in pleats, hanging and open pockets or similar.

EN ISO 14116:2015

PROTECTIVE CLOTHING

PROTECTION AGAINST HEAT AND FLAME. LIMITED FLAME SPREAD

This standard specifies the performance provide minimum performance requirements for clothing in order to reduce the possibility of the clothing and/or its materials burning when in occasional and brief contact with small flames and thereby, itself constituting a hazard.

The standard is divided into three indexes, where index 3 is the highest.

Garment approved according to index 1 should not be used next to skin and should only be used together with underwear approved according to index 2 or 3.



EN 1149-5:2018

PROTECTIVE CLOTHING

ELECTROSTATIC PROPERTIES.

The standard specifies material and design requirements for electrostatic dissipative protective clothing, used as part of a total earthed system, to avoid incendiary discharges. The requirements may not be sufficient in oxygen enriched flammable atmospheres. The material must meet the requirements set out in EN 1149-1 and/or EN 1149-3.

This European standard is not applicable for protection against high voltages.



EN 13758-2:2003+A1:2006

SOLAR UV PROTECTIVE PROPERTIES

Prolonged exposure of the skin to the sun can produce both short- and long-term skin damage. UVA and UVB radiation can be significantly reduced by proper clothing. The level of protection varies considerably and is dependent on many factors, such as fabric properties and garment design. The protection may be reduced if garment is stretched, wet or sweaty.



RIS-3279-TOM

HIGH VISIBILITY CLOTHING (UNITED KINGDOM ONLY)

Railway industry

This UK Rail Industry high visibility clothing standard specifies requirements for protective clothing that must be worn by staff when on the train lineside or on or near the line. It is designed to make the railway workers easily visible to drivers of approaching trains, allowing enough time to give an early audible warning.

The RIS-3279-TOM:2019 (former GO-RT 3279) standard is based on the European standard EN ISO 20471, and the garments must at minimum meet the requirements of Class 2, based on a classification system from Class 1 to Class 3. While EN 20471 allows use of three different fluorescent background colours: yellow, orange-red and red, RIS-3279-TOM:2019 standard specifies fluorescent orange colour only. Colour requirements are more precise, in order to limit the colour variance to more luminous and more vibrant orange.

CA STANDARDS



NFPA 2112-2022

STANDARD ON FLAME-RESISTANT GARMENTS FOR PROTECTION OF INDUSTRIAL PERSONNEL AGAINST FLASH FIRE

This standard specifies the minimum performance requirements and test methods for flame-resistant fabrics and components and the design and certification requirements for garments for use in areas at risk from flash fires. This standard shall provide minimum requirements for the design, construction, evaluation, and certification of flame resistant garments for use by industrial personnel, with the intent of not contributing to the burn injury of the wearer, providing a degree of protection to the wearer, and reducing the severity of burn injuries resulting from short-duration thermal exposures or accidental exposure to flash fires.



ASTM F1506

ELECTICAL ARC TEXTILE BASED PROTECTIVE CLOTHING

ASTM F1506 is a standard specification that establishes test methods, minimum physical and thermal performance criteria, and labeling for textile-based apparel used by workers who may be exposed to thermal hazards of momentary electric arcs and open flames. The garment material is tested for insulation during a simulated electrical arc exposure.

The test measures the energy required to cause a second degree burn, which is called an arc thermal protective value [ATPV]. Garment materials are also tested for flame resistance, physical strength, colorfastness and laundry shrinkage. Helly Hansen products meeting this standard are shown with the above icon.



HRC AS PER NFPA 70-E AND CSA Z462

HAZARD RISK CATEGORY

HRC 0 - is a natural fiber, non-melting clothing for very low level electrical hazards.

HRC 1 - Minimum Arc Rating of 4 cal/cm²

HRC 2 - Minimum Arc Rating of 8 cal/cm²

HRC 3 - Minimum Arc Rating of 25 cal/cm²

HRC 4 - Minimum Arc Rating of 40 cal/cm²



ASTM F 1959

STANDARD TEST METHOD FOR DETERMINING THE ARC RATING OF MATERIALS FOR CLOTHING

This test method is used to measure the arc rating of materials intended for use as flame resistant clothing for workers exposed to electric arcs that would generate heat flux rates from 84 to 25 120 kW/m² (2 to 600 cal/cm²s).



CSA Z462

WORKPLACE ELECTRICAL SAFETY

This standard is the Canadian equivalent of the NFPA 70-E. The development of this standard was based on the NFPA 70-E with changes being made of Parts I, II and III to harmonize requirements with the Canadian Electrical Code.

Like the NFPA 70-E this standard also defines hazard risk categories based on the arc performance ratings and categorizes the protective.



ASTM F1930

STANDARD TEST METHOD FOR EVALUATION OF FLAME RESISTANT CLOTHING FOR PROTECTION AGAINST FLASH FIRE SIMULATIONS USING AN INSTRUMENTED MANNEQUIN.

This test method covers quantitative measurements and subjective observations that characterize the performance of single layer garments or protective clothing ensembles in a simulated flash fire environment having controlled heat flux, flame distribution, and duration. This test method is used to provide predicted human skin burn injury for single layer garments or protective clothing ensembles mounted on a stationary instrumented mannequin which are then exposed in a laboratory to a simulated fire environment having controlled heat flux, flame distribution and duration. This test method is required as part of ASTM F2733 and NFPA2112



EN 533

*WITHDRAWN STANDARD PROTECTIVE CLOTHING - PROTECTION AGAINST HEAT AND FLAMES - MATERIAL AND MATERIAL COMBINATIONS FOR LIMITED SPREAD OF FLAME

This European Standard specifies performance requirements for limited flame spread materials and material assemblies used in protective clothing. Protective clothing constructed from materials and material assemblies complying with this European Standard is suitable for protection against accidental contact with small igniting flames, in circumstances where there is no significant heat hazard. Three levels of performance are specified. Index 1 materials do not spread flame but may form a hole on contact with a flame. Index 2 materials and material assemblies do not spread flame and do not form a hole on contact with a flame. Index 3 materials and material assemblies do not spread flame and do not form a hole on contact with a flame, they also produce limited afterflame.



QC MOT

HIGH VISIBILITY CLOTHING

This standard sets out the requirements for high visibility clothing for road workers in the province of Quebec. This standard defines the background color, retroreflection index, width, color and pattern of the reflective bands.



BC MOT

HIGH VISIBILITY CLOTHING

Traffic Control must wear safety apparel conforming to Class 3 garments meeting both the CSA Z96 standard and the WCB requirement. These garments require a fluorescent contrasting color stripe that is a minimum 100 mm (4 in.) in width. The retro-reflective bands of tape used on these garments are at a minimum 50 mm (2 in.) in width.



CSA Z96

HIGH VISIBILITY CLOTHING

This standard addresses apparel intended to provide visibility to wearer in both daytime and nighttime conditions. The standard sets requirements for the minimum area and color performance for fluorescent background materials and striping for daytime visibility and nighttime visibility when illuminated by headlights. Three garment classes are established based on the amounts of fluorescent background.



CAN-CGSB 155.20

WORKWEAR FOR PROTECTION AGAINST HYDROCARBON FLASH FIRE

This standard states the minimum requirements for performance of workwear worn for protection against hydrocarbon flash fire. This standard establishes performance requirements and test methods for evaluation of components used to construct workwear. Workwear meeting this standard is intended to provide a degree of protection to the wearer and reduce severity of injury should a hydrocarbon flash fire occur. For the purpose of this standard "protective" does not mean that a wearer will suffer no burns if exposed to flash. workers in the province of Quebec. This standard defines the background color, retroreflection index, width, color and pattern of the reflective bands.

CHEMICAL COMPATIBILITY

The chart below shows chemical compatibility of waterproof fabrics coated with polyvinylchloride (PVC) and polyurethane (PU).

The chart below shows chemical compatibility of waterproof fabrics coated with polyvinylchloride (PVC) and polyurethane (PU).

	PVC	PU		PVC	PU		PVC	PU
Acetaldehyde	●	●	Diethyl phthalate	●	●	Methylhydrazine	●	●
Acetic acid, 30%	●	●	Dioxane	●	●	Mineral oil	●	●
Acetic acid, glacial	●	●	Epichlorohydrin	●	●	Monoethanolamine	●	●
Acetone	●	●	Ethyl acetate	●	●	Morpholine	●	●
Acetonitrile	●	●	Ethyl alcohol	●	●	Naptha	●	●
Acrylic acid	●	●	Ethyl benzene	●	●	Nitric acid, 10%	●	●
Acrylonitrile	●	●	Ethyl cellosolve	●	●	Nitric acid, 30-70%	●	●
Ammonium hydroxide, <70%	●	●	Ethyl ether	●	●	Nitric acid, <70%	●	●
Ammonium hydroxide, conc.	●	●	Ethyl formate	●	●	Nitrobenzene	●	●
Ammonium sulfate	●	●	Ethylene dichloride	●	●	Nitropropane	●	●
Amyl acetate	●	●	Ethylene glycol	●	●	Octane	●	●
Aniline	●	●	Ethylene oxide	●	●	Octyl alcohol	●	●
Benzaldehyde	●	●	Ferric chloride	●	●	Oleic acid	●	●
Benzene	●	●	Formaldehyde	●	●	Oxalic acid	●	●
Benzyl alcohol	●	●	Formic acid	●	●	Palmitic acid	●	●
Benzyl chloride	●	●	Furfural	●	●	Pentane	●	●
Butane	●	●	Gasoline, unleaded	●	●	Perchloric acid, conc.	●	●
Butyl acetate	●	●	Glutaraldehyde	●	●	Perchloroethylene	●	●
Butyl cellosolve	●	●	Glycerine	●	●	Phenol	●	●
Butylamine	●	●	Heptane	●	●	Phosphoric acid, conc.	●	●
Butyraldehyde	●	●	Hexachlorocyclopentadiene	●	●	Picric acid	●	●
Butyric Acid	●	●	Hexane	●	●	Polychlorinated biphenyls	●	●
Calcium chloride	●	●	Hydrazine	●	●	Potassium cyanide	●	●
Calcium hypochloride	●	●	Hydrobromic acid	●	●	Potassium dichromate	●	●
Carbon disulfide	●	●	Hydrochloric acid, >70%	●	●	Potassium hydroxide	●	●
Carbon tetrachloride	●	●	Hydrochloric acid, 30-70%	●	●	Propane	●	●
Carbonic acid	●	●	Hydrochloric acid, 10-30%	●	●	b-Propiolactone	●	●
Chloroacetone	●	●	Hydrofluoric acid, 48%	●	●	Propyl acetate	●	●
Chlorobenzene	●	●	Hydrogen peroxide, 30%	●	●	Propyl alcohol	●	●
Chloroform	●	●	Hydroquinone	●	●	Propylene oxide	●	●
Chromic acid	●	●	Hylene	●	●	Sodium hydroxide, 30-70%	●	●
Citric acid	●	●	Isoamyl acetate	●	●	Sodium hydroxide, 70%	●	●
Coconut oil	●	●	Isobutyl alcohol	●	●	Sodium hypochlorite	●	●
Copper chloride	●	●	Isooctane	●	●	Sodium thiosulfate	●	●
Copper sulfate	●	●	Isopropanolamine	●	●	Stearic acid	●	●
Cottonseed oil	●	●	Isopropyl alcohol	●	●	Sulfuric acid, <30%	●	●
Cyclohexane	●	●	Isopropyl ether	●	●	Sulfuric acid, 30-70%	●	●
Cyclohexanol	●	●	Isopropylamine	●	●	Sulfuric acid, >70%	●	●
Cyclohexanone	●	●	Kerosene	●	●	Tannic acid	●	●
Detergent/soaps	●	●	Lactic acid	●	●	Tetrahydrofuran	●	●
Diacetone alcohol	●	●	Lauric acid	●	●	Tin chloride	●	●
Dibenzyl ether	●	●	Linseed oil	●	●	Toluene	●	●
Dibutyl phthalate	●	●	Maleic acid	●	●	Toluene diisocyanate	●	●
Diethanolamine	●	●	Malic acid	●	●	Trichloroethylene	●	●
Diethylamine	●	●	Methyl acetate	●	●	Tricresyl phosphate	●	●
Diisobutyl ketone	●	●	Methyl alcohol	●	●	Triethanolamine	●	●
Diisopropylamine	●	●	Methyl cellosolve	●	●	Turpentine	●	●
Dimethyl formamide	●	●	Methyl ethyl ketone	●	●	Urea	●	●
Dimethyl sulfoxide	●	●	Methyl isobutyl ketone	●	●	Vinyl acetate	●	●
Dimethylamine	●	●	Methylene chloride	●	●	Xylene	●	●

- Chemical not expected to degrade work wear material
- **CAUTION** - Chemical not expected to degrade material but is skin toxic or suspect/actual carcinogen; consider alternative suit design and material
- **WARNING** - CHEMICAL WILL DEGRADE WORK WEAR MATERIAL
- No data is available to rate material.

The data provided in this chemical-material compatibility guide are based on recommendations from the 3rd edition for the "Guidelines for the Selection of Chemical Protective Clothing," ACGIH, Cincinnati, 1987. Helly Hansen makes no warranties regarding the use of this information.

The end user must conduct a hazard assessment based on the conditions of use and determine the suitability of appropriate protective clothing on a case-by-case basis. Permeation or penetration testing against the chemical(s) of interest may be required to determine the barrier effectiveness of the material.



A person wearing a dark blue hard hat and a safety vest with a reflective yellow-green stripe is positioned on the left side of the frame. The background is a wall made of vertical wooden planks. The word "TRADES" is centered in the middle of the image, enclosed in a white rectangular border.

TRADES



MAGNI EVO

71160 MAGNI EVO SHELL JACKET

HELLY TECH®
PROFESSIONAL

LIFE
POCKET

CORDURA®

YKK®

AMANN
threads

COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Recycled Polyamide, 183 g
Reinforcement: 100% Polyamide, 305 g

Waterproof/Breathability

20,000/20,000



990

- HELLY TECH® PROFESSIONAL
- LIFE POCKET™+ with PrimaLoft Aerogel insulation
- Cordura® reinforcement fabric
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Cordura® fabric reinforcement on shoulders and elbows
- Fully taped construction
- Detachable hood
- Vertical and horizontal hood adjustment
- Brushed polyester inside collar
- Collar adjustment on center back
- YKK® front zipper with chin protector
- Back pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Dual hand pockets with brushed lining
- Inside stash pockets
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- YKK® zipper for underarm ventilation
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- ID card loop
- Tonal logos
- Recycled Content
- PFC-free





74263 MAGNI EVO JACKET



990

COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 94% Recycled Polyamide & 6% Elastane, 225 g
Reinforcement: 97% Polyamide & 3% Elastane, 307 g

- Cordura® reinforcement fabric
- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Brushed polyester inside collar
- Collar adjustment on center back
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Back pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- YKK® zipper for underarm ventilation
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- ID card loop
- Tonal logos
- bluesign® product
- Recycled Content



77567 MAGNI EVO CONSTRUCTION PANT



990

COLORS

990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Shell: 94% Polyamide (Recycled), 6% Elastane
Shell 2: 94% Polyamide (Recycled), 6% Elastane
Shell 3: 97% Polyamide, 3% Elastane

- Cordura® reinforcement fabric
- YKK ZIPPER
- AMANN threads - German quality
- HH Connect™ Compatible Pocket Solution
- 4-way stretch fabric
- Hand pockets with YKK® zipper
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Removable & interchangeable hanging pockets
- Bit pocket with YKK® zipper
- Built in padded phone pocket on hanging pocket
- Thigh pocket with YKK® zipper, magnetic closure and built in padded phone pocket
- Ruler pocket in Stretch Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Stretch Cordura® fabric reinforcement on knees
- Adjustable bottom leg with snap buttons
- Stretch Cordura® fabric reinforcement on bottom hem
- ID card loop
- Tonal logos
- bluesign® product
- Recycled Content



77568 MAGNI EVO CARGO PANT



990

COLORS

990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Shell: 94% Polyamide (Recycled), 6% Elastane
Shell 2: 94% Polyamide (Recycled), 6% Elastane

- Cordura® reinforcement fabric
- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Hand pockets with YKK® zipper
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Multiple pockets with YKK® zipper, magnetic closure and built in padded phone pocket
- Opening for ruler
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Stretch Cordura® fabric reinforcement on knees
- Adjustable bottom leg with snap buttons
- Stretch Cordura® fabric reinforcement on bottom hem
- ID card loop
- Tonal logos
- bluesign® product
- Recycled Content





KENSINGTON

71345 KENSINGTON WINTER JACKET

HELLY TECH®
PROFESSIONAL FABRIC

LIFE
POCKET™

PRIMALOFT®

YKK®

AMANN
LIFE POCKET™



991

COLORS

991 BLACK

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester - 215 g/m²
Lining: 100% Polyester
Insulation: 100% Recycled Polyester -
133g/m² in body, 80 g/m² in sleeves and hood

WATERPROOF/BREATHABILITY

20.000/15.000

- Helly Tech® Professional fabric
- Fully taped construction
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Life Pocket™
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details





71437 KENSINGTON WINTER CONSTRUCTION PANT

HELLY TECH®
PROFESSIONAL FABRIC



YKK®



990

COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 215 g/m²
Reinforcement: 100% Polyamide Cordura® fabric - 210 g/m²
Lining: 100% Polyester
Insulation: 100% Recycled Polyester - 80 g/m²

WATERPROOF/BREATHABILITY

20.000/15.000

- Helly Tech® Professional fabric
- Fully taped construction
- Detachable and elastic suspenders
- Broad center back belt loop for extra strength and stability
- Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
- Plastic covered metal buttons
- Hand pockets with YKK® zipper
- Thigh pockets with YKK® zipper, fastener closure and built in mobile pocket
- ID card loop
- Opening for ruler
- Knee high boot zipper with storm flap & fastener closure
- Cordura® fabric reinforcement at knee and bottom leg
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm
- Reflective details



71080 KENSINGTON SHELL JACKET

HELLY TECH®
PROFESSIONAL FABRIC

YKK®



990

590

COLORS

590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 215 g/m²

Lining: 100% Polyester

WATERPROOF/BREATHABILITY

20.000/15.000

- Helly Tech® Professional fabric
- Fully taped construction
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inner chest pocket
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



74230 KENSINGTON HOODED SOFTSHELL JACKET

YKK®



990

481

COLORS

481 CAMO, 990 BLACK

SIZES

S-4XL

FABRIC

Main fabric: Face: 92% Polyester, 8% Elastane - 305 g/m²

WATERPROOF/BREATHABILITY

5.000/5.000

- Softshell fabric with membrane and DWR
- No shoulder seams
- Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



74231 KENSINGTON SOFTSHELL JACKET



990

COLORS
990 BLACK

SIZES
S-4XL

FABRIC
Main fabric: Face: 92% Polyester, 8%
Elastane - 305 g/m²

WATERPROOF/BREATHABILITY
5.000/5.000

- Softshell fabric with membrane and DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



72158 KENSINGTON FLEECE JACKET



930

COLORS
930 GREY MELANGE

SIZES
XS-4XL

FABRIC
Shell: 100% Polyester

- Polartec®
- YKK ZIPPER
- High collar for comfort
- No side seams for extra comfort
- Flatlock seams for extra comfort
- No shoulder seams
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Extended back for improved comfort
- bluesign® product



72250 KENSINGTON KNITTED FLEECE JACKET



990

930

COLORS
930 MID GREY, 990 BLACK

SIZES
XS-4XL

FABRIC
Shell: 92% Polyester (Recycled), 8%
Polyester

- Polartec®
- YKK ZIPPER
- High collar for comfort
- No side seams for extra comfort
- No shoulder seams
- Flatlock seams for extra comfort
- Double layer fabric in collar
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Extended back for improved comfort
- YKK® front half zip
- bluesign® product
- Recycled Content





73232 KENSINGTON LIFALOFT VEST

lifaLoft
by PRIMALOFT

YKK

AMANN
threads



590

990

COLORS

590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 75 g/m²
Secondary fabric: Face: 92% Polyester, 8% Elastane - 305 g/m²
Insulation: 70% Polypropylene, 30% Polyester - 80 g/m²

- LIFALOFT™ insulation by PrimaLoft®
- Softshell fabric with membrane and DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



NEW STYLE AVAILABLE FALL 2025

NEW

79232 TECH HOODED MIDLAYER

AMANN
threads

YKK



990

930

590

COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK

SIZES

XS-4XL

FABRIC

Main Fabric: 100% Polyester (Recycled) - 260g/m²

- AMANN threads
- YKK® Zipper
- Embossed Helly Hansen (HH) logo
- Elastic cuffs
- YKK® front zipper
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- bluesign® product
- Recycled Content



CC.590 & 990 AVAILABLE SPRING 2025

NEW

72380 TECH MIDLAYER

AMANN
threads

YKK



450

990

930

590

COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK

SIZES

XS-4XL

FABRIC

Main Fabric: 100% Polyester (Recycled) - 260g/m²

- AMANN threads
- YKK® Zipper
- Embossed Helly Hansen (HH) logo
- Elastic cuffs
- YKK® front zipper
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- bluesign® product
- Recycled Content



79248 TECH POLO



991 951 931 901 591

COLORS
591 NAVY, 901 WHITE, 931 MID GREY, 951 EBONY, 991 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyamide - 190 g/m²

- UPF 40+ fabric
- Buttoned front placket
- Slit split
- Extra button included



79249 TECH T-SHIRT



990 951 931 901 591

COLORS
591 NAVY, 901 WHITE, 931 MID GREY, 951 EBONY, 991 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyamide - 190 g/m²

- UPF 40+ fabric



NEW STYLE AVAILABLE FALL 2025

NEW 79329 TECH LONGSLEEVE



991 591

COLORS
591 NAVY, 991 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyamide - 190 g/m²

- bluesign® product





NEW STYLE - CC.991 AVAILABLE SPRING 2025

NEW

79345 EVO ZIP HOODIE



COLORS

591 NAVY, 932 GREY MELANGE, 991 BLACK

SIZES

XS-4XL

FABRIC

Main Fabric: 71% Cotton, 27% Polyester, 2% Elastane - 330g/m²

- YKK® Zipper
- AMANN threads
- Rib-knit around collar for improved comfort
- YKK® front zipper
- Hand pockets with YKK® zipper
- Rib-knit at bottom sleeve and hem
- Raised Workwear logo



991 932 591



NEW STYLE - CC.991 AVAILABLE SPRING 2025

NEW

79346 EVO HOODIE



COLORS

591 NAVY, 932 GREY MELANGE, 991 BLACK

SIZES

XS-4XL

FABRIC

Main Fabric: 71% Cotton, 27% Polyester, 2% Elastane - 330g/m²

- AMANN threads
- Rib-knit around collar for improved comfort
- Hand pockets with YKK® zipper
- Rib-knit at bottom sleeve and hem
- Raised Workwear logo



991 932 591



NEW STYLE - CC.991 AVAILABLE SPRING 2025

NEW

79343 EVO SWEATSHIRT



COLORS

591 NAVY, 932 GREY MELANGE, 991 BLACK

SIZES

XS-4XL

FABRIC

Main Fabric: 73% Cotton, 20% Polyester, 7% Elastane - 330g/m²

- AMANN threads
- Rib-knit around collar for improved comfort
- Rib-knit at bottom sleeve and hem
- Raised Workwear logo



991 591 932



NEW COLOR AVAILABLE FALL 2025



991 932 591

79242 EVO LONGSLEEVE



COLORS
591 NAVY, 932 GREY MELANGE, 991 BLACK

SIZES
XS-4XL

FABRIC
Main Fabric: 73% Cotton, 20% Polyester, 7% Elastane - 220g/m²

- AMANN threads
- Rib-knit at center front for improved comfort
- Raised Workwear logo at waist hem



NEW COLOR AVAILABLE FALL 2025



991 591 932

79246 EVO T-SHIRT



COLORS
591 NAVY, 932 GREY MELANGE, 991 BLACK

SIZES
XS-4XL

FABRIC
Main Fabric: 73% Cotton, 20% Polyester, 7% Elastane - 220g/m²

- AMANN threads
- Raised Workwear logo



CHELSEA EVOLUTION

NEW STYLE AVAILABLE FALL 2025

NEW

71341 CHELSEA EVOLUTION 2.0 WINTER JACKET

HELLY TECH® PROFESSIONAL

YKK®

AMANN

CORDURA

bluesign®

COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Main Fabric: 100% Polyester (Recycled) - 232g/m²
Reinforcement: 100% Polyester - 396g/m²
Lining: 86% Polyester, 14% Elastane
Insulation: 100% Polyester (Recycled) - 133g/m² in body & 80g/m² in sleeves and 40g/m² in collar and hood

WATERPROOF/BREATHABILITY

20.000/15.000

- HELLY TECH® PROFESSIONAL
- AMANN threads
- YKK® Zipper
- Stretch Cordura® reinforcement fabric
- PrimaLoft® BLACK Eco
- Brushed tricot inside collar
- Adjustable hem with drawcord inside hand pocket
- Hand pockets with brushed lining
- Fully taped construction
- No shoulder seams
- Stretch Cordura® fabric reinforcement on shoulders
- 2-way mechanical stretch main fabric
- Detachable hood
- Vertical and horizontal hood adjustment
- YKK® front zipper
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Inside stash pockets
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- YKK® zipper for underarm ventilation
- Extended back for improved comfort
- Stretch Cordura® fabric reinforcement on bottom hem
- ID card loop
- bluesign® product



990



NEW STYLE AVAILABLE FALL 2025

NEW 71141 CHELSEA EVOLUTION 2.0 SHELL JACKET



990

COLORS

990 BLACK

SIZES

XS-4XL

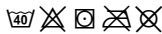
FABRIC

Main Fabric: 100% Polyester (Recycled) - 232g/m²
Reinforcement: 100% Polyester - 396g/m²
Lining: 86% Polyester, 14% Elastane

WATERPROOF/BREATHABILITY

20.000/15.000

- HELLY TECH® PROFESSIONAL
- AMANN threads
- YKK® Zipper
- Stretch Cordura® reinforcement fabric
- Brushed tricot inside collar
- Adjustable hem with drawcord inside hand pocket
- Fully taped construction
- No shoulder seams
- Stretch Cordura® fabric reinforcement on shoulders
- 2-way mechanical stretch main fabric
- Detachable hood
- Vertical and horizontal hood adjustment
- YKK® front zipper
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Inside stash pockets
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Extended back for improved comfort
- Stretch Cordura® fabric reinforcement on bottom hem
- ID card loop
- bluesign® product



NEW STYLE AVAILABLE FALL 2025

NEW 74142 CHELSEA EVOLUTION 2.0 INSULATED SOFTSHELL JACKET



990

590

COLORS

590 NAVY, 990 BLACK

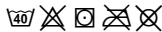
SIZES

XS-4XL

FABRIC

Main Fabric: 100% Polyester - 64g/m²
Secondary Main Fabric: 94% Polyester, 6% Elastane - 290g/m²
Insulation: 100% Polyester (Recycled)

- AMANN threads
- YKK® Zipper
- High collar for comfort
- No shoulder seams
- Softshell fabric in selected areas
- Downfeel recycled blowable insulation
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pockets with YKK® zipper
- Hand pockets with YKK® zipper
- Inside stash pockets
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper



77551 CHELSEA EVO BRZ CONSTRUCTION PANT



991

COLORS

991 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Shell: 94% Polyamide, 6% Elastane
Shell 2: 68% Cotton, 32% Polyester
Shell 3: 100% Polyamide

- YKK ZIPPER
- Cordura® reinforcement fabric
- AMANN threads - German quality
- Cordura fabric reinforcement on knees
- Cordura hanging pockets with double lined bottom and nylon webbing for durability
- Lightweight fabric
- 4-way stretch fabric
- External pocket on left side with YKK® zipper
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free





71340 CHELSEA EVO WINTER JACKET



950

COLORS

950 EBONY

SIZES

S-4XL

FABRIC

Main: 100% Polyester - 215 g/sm
Reinforcement: Cordura® fabric - 260 g/m²
Insulation body: Primaloft® Black 133 g
Insulation sleeve/hood: Primaloft® Black 80 g
Lining: 100% polyester

WATERPROOF/BREATHABILITY

20.000/20.000

- HELLY TECH® PROFESSIONAL
- Life Pocket™
- Primaloft® Black Insulation 133 g in the body and 80 g in the Sleeves/Hood
- Waterproof, windproof and breathable
- Fully taped construction
- Cordura® fabric reinforcement on shoulders
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Napoleon pocket, no need to open the jacket to access
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaitors
- Adjustable hem with elastic drawcord
- ID card loop
- Extended back for improved comfort



71140 CHELSEA EVO SHELL JACKET



950

COLORS

950 EBONY

SIZES

S-4XL

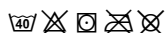
FABRIC

Main: 100% Polyester - 265 g/sm
Reinforcement: Cordura® fabric - 288 g/m²

WATERPROOF/BREATHABILITY

20.000/20.000

- HELLY TECH® PROFESSIONAL
- Waterproof, windproof and breathable
- Fully taped construction
- Cordura® fabric reinforcement on shoulders
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Napoleon pocket, no need to open the jacket to access
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID card loop
- Extended back for improved comfort



77555 CHELSEA EVO BRZ CARGO PANT



990

COLORS

990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Shell: 94% Polyamide, 6% Elastane
Shell 2: 68% Cotton, 32% Polyester

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure and several compartments
- Opening for ruler
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free



CHELSEA & CONNECT

NEW STYLE AVAILABLE FALL 2025

NEW

77459 CHELSEA CLASSIC CNCT PANT



COLORS
990 BLACK

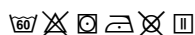
SIZES
30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC
Shell: 79% Cotton, 21% Polyester



990

- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads - German quality
- HH Connect™ Compatible Pocket Solution
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Cordura® fabric reinforcement at knee and bottom leg
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm
- Delivered with HH CONNECT™ Essential 3 Pocket
- Reflective design details





NEW STYLE AVAILABLE FALL 2025

NEW

77458 W CHELSEA CLASSIC CNCT PANT



990

COLORS

990 BLACK

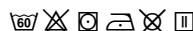
SIZES

4/30 - 18/32

FABRIC

Shell: 79% Cotton, 21% Polyester

- YKK® Zipper
- Cordura® reinforcement fabric
- AMANN threads - German quality
- HH Connect™ Compatible Pocket Solution
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Cordura® fabric reinforcement at knee and bottom leg
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm
- Delivered with HH CONNECT™ Essential 3 Pocket
- Reflective design details



NEW STYLE AVAILABLE FALL 2025

NEW

77621 CHELSEA CLASSIC CARGO PANT



990

COLORS

990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Main fabric: 100% Polyester - 152g/m²

- YKK® Zipper
- AMANN threads - German quality
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure and several compartments
- Opening for ruler
- Plastic covered metal buttons



NEW STYLE AVAILABLE FALL 2025

NEW

79471 CNCT CARPENTER POCKET



990

COLORS

990 BLACK

SIZES

STD

FABRIC

Shell: 100% Polyamide - 310g/m²
Shell 2: 100% Polyamide 210 g/m²

- AMANN threads
- YKK® Zipper
- HH Connect™ Compatible
- Reinforcement fabric & double lined bottom
- Multiple storage options and tool compartments
- Tool holder loop



NEW STYLE AVAILABLE FALL 2025

NEW

79472 CNCT ELECTRICIAN POCKET



COLORS
990 BLACK

SIZES
STD

FABRIC
Shell: 100% Polyamide - 310g/m²
Shell 2: 100% Polyamide 210 g/m²

- AMANN threads
- YKK® Zipper
- HH Connect™ Compatible
- Reinforcement fabric & double lined bottom
- Multiple storage options and tool compartments
- Tape Holder



990



NEW STYLE AVAILABLE FALL 2025

NEW

79470 CNCT UTILITY POCKET



COLORS
990 BLACK

SIZES
STD

FABRIC
Shell: 100% Polyamide - 310g/m²
Shell 2: 100% Polyamide 210 g/m²

- AMANN threads
- YKK® Zipper
- HH Connect™ Compatible
- Mobile phone pocket with YKK® zipper
- Built-in packable pocket
- Reinforcement fabric & double lined bottom
- Multiple storage options and tool compartments
- bluesign® product



990



NEW STYLE AVAILABLE FALL 2025

NEW

79482 CNCT ESSENTIAL POCKET 3



COLORS
990 BLACK

SIZES
STD

FABRIC
Shell: 100% Polyamide

- YKK® Zipper
- AMANN threads - German quality
- HH Connect™ Compatible Pocket Solution
- Reinforcement fabric
- Nylon webbing
- Multiple storage options and tool compartments
- bluesign® product



990





NEW STYLE AVAILABLE FALL 2025

NEW

79483 CNCT ESSENTIAL POCKET 4



990

COLORS
990 BLACK

SIZES
STD

FABRIC
Shell: 100% Polyamide

- YKK® Zipper
- AMANN threads - German quality
- HH Connect™ Compatible Pocket Solution
- Reinforcement fabric
- One large compartment
- bluesign® product



NEW STYLE AVAILABLE FALL 2025

NEW

79475 CNCT BELT ATTACHMENT



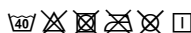
990

COLORS
990 BLACK

SIZES
STD

FABRIC
Shell: 100% Polyamide - 310g/m²
Shell 2: 100% Polyamide 210 g/m²

- AMANN threads
- YKK® Zipper
- HH Connect™ Compatible
- Reinforcement fabric
- Belt slots
- bluesign® product



NEW STYLE AVAILABLE FALL 2025

NEW

79460 LIGHT PADDED BELT



990

COLORS
990 BLACK

SIZES
XS/S, M/L, XL/2XL

FABRIC
Shell: 100% Polyamide, 200g/m²

- AMANN threads
- Light padded belt for improved comfort
- Designed to be used with HH CNCT pockets
- Interchangability with non- HH Connect pant designs.



NEW STYLE AVAILABLE FALL 2025

NEW

79461 CNCT ERGO TOOL BELT



COLORS
990 BLACK

SIZES
XS/S, M/L, XL/2XL

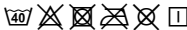
FABRIC
Shell: 100% Polyamide, 200g/m²

HH Connect Compatible
Suspender compatible

- AMANN threads
- YKK® Zipper
- HH Connect™ Compatible
- Attachment for HH Connect™ pockets
- Ergonomically shaped for improved fit
- Perforated foam in selected areas for improved comfort
- Compatible with 79465 - HH CONNECT™ Tool belt suspenders
- Hidden webbing detachment for tools



990



NEW STYLE AVAILABLE FALL 2025

NEW

79465 CNCT ERGO TOOL BELT SUSPENDERS



COLORS
990 BLACK

SIZES
XS/S, M/L, XL/2XL

FABRIC
Shell: 100% Polyamide, 200g/m²

HH Connect Compatible

- AMANN threads
- HH Connect™ Compatible
- Compatible with 79461 - HH CONNECT™ Ergo tool belt
- Detachable magnetic tool holder
- Length adjustable webbing straps
- Ergonomically shaped for improved fit
- Padded shoulder straps
- Perforated foam in selected areas for improved comfort
- WARNING: This product contains magnets which may interfere with medical devices. It ought not to be worn with a pacemaker



990



NEW STYLE AVAILABLE FALL 2025

NEW

79476 CNCT WALL ATTACHMENT



COLORS
990 BLACK

SIZES
STD

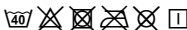
FABRIC
Shell: 100% Polyamide - 310g/m²

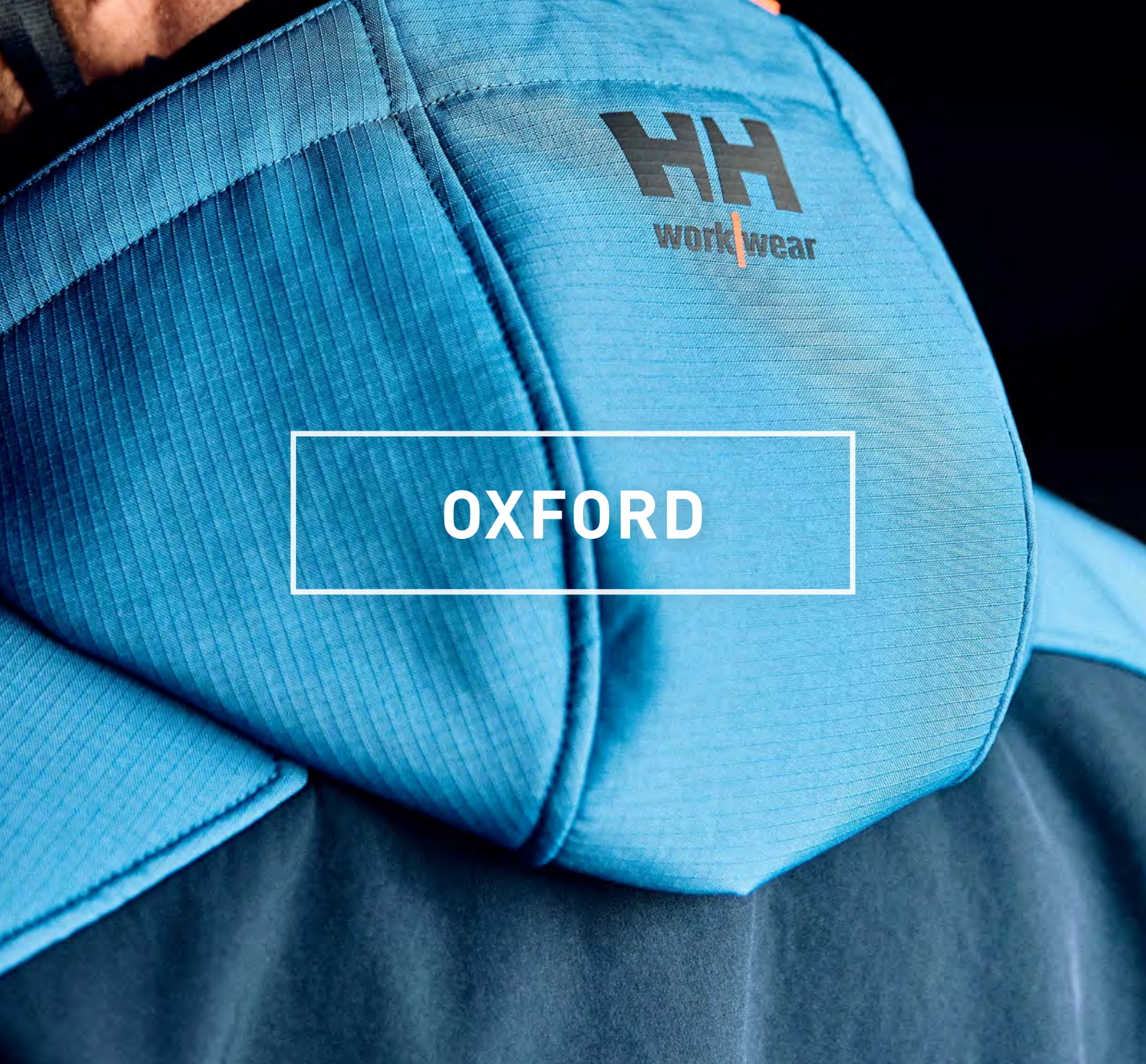
HH Connect Compatible

- AMANN threads
- YKK® Zipper
- HH Connect™ Compatible
- Reinforcement fabric
- Attachment for HH Connect™ pockets
- bluesign® product



990





OXFORD

73290 OXFORD WINTER JACKET



COLORS

474 SPRUCE/DARKEST SPRUCE, 595 NAVY/STONE BLUE, 590 NAVY/STONE BLUE, 990 BLACK, 997 BLACK/DARK GREY

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 255 g/m²
 Secondary Main fabric: 65% Polyester, 35% Cotton - 310 g/m²
 Insulation: 80% Recycled Polyester, 20% Polyester - 100 g/m² in body & 80 g/m² in sleeves

- Helly Tech® Performance fabric
- Critically taped
- No shoulder seams
- Detachable hood
- Ripstop Fabric on Upper of Jacket
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Full inner front placket
- Inner chest pocket
- Hand pockets with YKK® zipper
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



474



590



595



997



990



74291 OXFORD WINTER SOFTSHELL JACKET



990 590 474

COLORS
474 SPRUCE/DARKEST SPRUCE, 590 NAVY,
990 BLACK

SIZES
XS-4XL

FABRIC
Shell: 94% Polyester, 6% Elastane
Shell 2: 100% Polyester

WATERPROOF/BREATHABILITY
5.000/5.000

- YKK ZIPPER
- AMANN threads - German quality
- Pile fleece lining
- Ripstop fabric on upper of jacket
- No shoulder seams
- Adjustable hood with drawcord and fastener
- Detachable hood
- YKK® front zipper
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Rib-knit at bottom sleeve and hem
- Reflective design details



71290 OXFORD SHELL JACKET



476 990 590 558

COLORS
476 DARKEST SPRUCE, 558 STONE BLUE,
590 NAVY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 255 g/m²

WATERPROOF/BREATHABILITY
10.000/10.000

- Helly Tech® Performance fabric
- Fully taped construction
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Inner chest pocket
- Hand pockets with YKK® zipper
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- PFC Free DWR



71191 OXFORD SHELL BIB



990

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Shell: 100% Polyester - Shell 2: 100%
Polyamide
Lining: 100% Polyester

WATERPROOF/BREATHABILITY
15,000/15,000

- HELLY TECH® PERFORMANCE
- AMANN threads - German quality
- Cordura® reinforcement fabric
- YKK ZIPPER
- Belt loops
- Chest pockets
- Elastic waist
- Internal hanging loop
- Fully taped construction
- Elastic suspenders
- Thigh pocket with fastener closure
- Thigh pocket with fastener closure and several compartments
- Opening for ruler
- Cordura® fabric reinforcement on knees
- Knee high boot zipper with storm flap & fastener closure
- Adjustable bottom leg with snap buttons
- ID card loop
- Reflective design details
- Solution Dyed Lining





74290 OXFORD HOODED SOFTSHELL JACKET



990

595

590



474



999

COLORS

474 SPRUCE/DARKEST SPRUCE, 590 NAVY, 595 NAVY/STONE BLUE, 990 BLACK, 999 BLACK/EBONY

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyamider - 385 g/m
Secondary main fabric: 100% Polyester - 325 g/m²

WATERPROOF/BREATHABILITY

5.000/5.000

- Softshell fabrics with membrane and DWR
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord and fastener
- Ripstop fabric on upper of jacket
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



77041 OXFORD LINED JACKET



999

COLORS

999 BLACK/EBONY

SIZES

S-4XL

FABRIC

Main fabric: 79% Cotton, 18% Polyester, 3% Elastane - 265 g/m²
Secondary main fabric: 65% Polyester, 35% Cotton - 310 g/m²
Insulation 1: 100% Polyester - 350 g/m² in body
Insulation 2: 100% Recycled Polyester - 80 g/m² in sleeves
Lining: 100% Polyester

- No shoulder seams
- Pile fleece lining
- YKK® front zipper with chin protector
- Full inner front placket
- Chest pockets with YKK® zipper
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Extended back for improved comfort
- Reflective details



77040 OXFORD LINED VEST



999

COLORS

999 BLACK/EBONY

SIZES

S-4XL

FABRIC

Main fabric: 79% Cotton, 18% Polyester, 3% Elastane - 265 g/m²
Secondary main fabric: 65% Polyester, 35% Cotton - 310 g/m²
Lining: 100% Polyester - 350 g/m² in body

- No shoulder seams
- Pile fleece lining
- YKK® front zipper with chin protector
- Full inner front placket
- Chest pockets with YKK® zipper
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Extended back for improved comfort
- Reflective details



72097 OXFORD LIGHT FLEECE JACKET



990 970 590

COLORS

590 NAVY, 970 DARKGREY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Recycled Polyester - 159 g/m²

- Polartec® Recycled fleece
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Flatlock seams for extra comfort



77489 OXFORD LINED CONSTRUCTION PANT



990

COLORS

990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Main fabric: 79% Cotton, 18% Polyester, 3% Elastane - 265 g/m²
Secondary main fabric: 65% Polyester, 35% Cotton - 310 g/m²
Reinforcement: 100% Polyamide - 195 g/m²
Insulation: 100% Recycled Polyester - 159 g/m²

- 2-way stretch fabric
- Hanging pockets with double lined bottom and nylon webbing for durability
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee and bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm



77406 OXFORD 4X CONSTRUCTION PANT



999 989 990 599

COLORS

599 NAVY/EBONY, 989 EBONY/BLACK, 990 BLACK, 999 BLACK/EBONY

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Shell: 94% Polyamide, 6% Elastane
Shell 2: 79% Cotton, 18% Polyester, 3% Elastolefin
Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free





77417 OXFORD 4X WORK PANT



COLORS

599 NAVY/EBONY, 989 EBONY/BLACK, 990 BLACK, 999 BLACK/EBONY

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Shell: 94% Polyamide, 6% Elastane
Shell 2: 79% Cotton, 18% Polyester, 3% Elastolefin
Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free



999

989

990

599



77409 OXFORD 4X CARGO PANT



COLORS

599 NAVY/EBONY, 989 EBONY/BLACK, 990 BLACK, 999 BLACK/EBONY

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Shell: 94% Polyamide, 6% Elastane
Shell 2: 79% Cotton, 18% Polyester, 3% Elastolefin
Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure
- Plastic covered metal buttons
- Possibility to increase leg length by 5cm
- Reinforcement fabric on bottom hem
- ID card loop
- Reflective design details
- PFC-free



999

989

990

599



77561 OXFORD BIB



COLORS

590 NAVY, 990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Shell: 79% Cotton, 18% Polyester, 3% Elastolefin
Shell 2: 65% Polyester, 35% Cotton
Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- 2-way stretch fabric
- Chest pocket with fastener closure
- Hand pockets
- Elastic suspenders
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Tonal logos



990

590



77467 OXFORD CONSTRUCTION PANT



990 590

COLORS

590 NAVY, 990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265 g/m²
Secondary fabric: 65% Polyester, 35% Cotton - 310 g/m²
Reinforcement: 100% Polyamide - 195 g/m²

- 2-way stretch fabric
- Hanging pockets with double lined bottom and nylon webbing for durability
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee and bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm



77468 OXFORD WORK PANT



990 590

COLORS

590 NAVY, 990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Shell: 79% Cotton, 18% Polyester, 3% Elastolefin
Shell 2: 65% Polyester, 35% Cotton
Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Tonal logos



77466 OXFORD PANT



990 590

COLORS

590 NAVY, 990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265 g/m²
Secondary fabric: 65% Polyester, 35% Cotton - 310 g/m²
Reinforcement: 100% Polyamide - 195 g/m²

- 2-way stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Reinforcement fabric on bottom hem
- Possibility to increase leg length by 5cm
- Tonal logos





77470 OXFORD SHORTS



COLORS

590 NAVY, 990 BLACK

SIZES

28-48

FABRIC

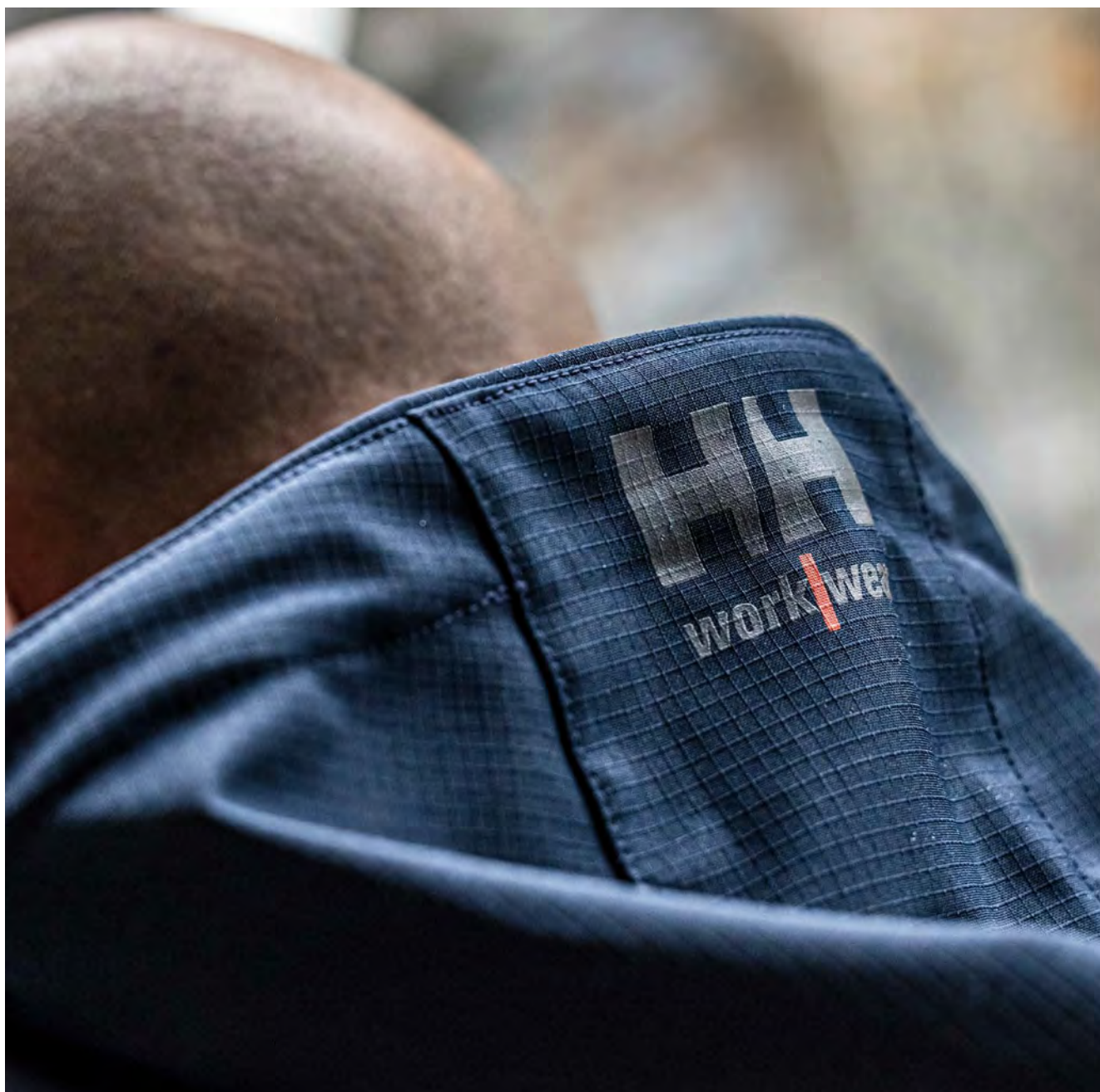
Shell: 79% Cotton, 18% Polyester, 3% Elastolefin

- YKK ZIPPER
- AMANN threads - German quality
- 2-way stretch fabric
- Hand pockets
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Plastic covered metal buttons
- ID card loop
- Tonal logos



990

590



LUNA

71304 W LUNA WINTER JACKET

HELLY TECH®
PROFESSIONAL FABRIC

LIFE
POCKET™

PRIMALOFT®

YKK®

AMANN
SYSTEM

COLORS

590 NAVY, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 100% Polyester - 215 g/m²
Lining: 100% Polyamide
Insulation: 80% Recycled Polyester, 20% Polyester - 133g/m² in body, 80 g/m² in sleeves and hood.

WATERPROOF/BREATHABILITY

20.000/15.000

- Helly Tech® Professional fabric
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Life Pocket™
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



990

590



71240 W LUNA SHELL JACKET

HELLY TECH®
PROFESSIONAL

YKK®

AMANN
threads



590

990

COLORS

590 NAVY, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 100% Polyester - 215 g/m²
Lining: 100% Polyester

WATERPROOF/BREATHABILITY

20.000/15.000

- Helly Tech® Professional fabric
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



74240 W LUNA SOFTSHELL JACKET

YKK®

AMANN
threads



590

990

COLORS

590 NAVY, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: Face: 92% Polyester, 8% Elastane - 305 g/m²

WATERPROOF/BREATHABILITY

5.000/5.000

- Softshell fabric with membrane and DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



AVAILABLE IN SPRING 2025

NEW

72381 W TECH MIDLAYER

AMANN
threads

YKK®



450

990

590

COLORS

450 DARKEST SPRUCE, 590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main Fabric: 100% Polyester (Recycled) - 260g/m²

- AMANN threads
- YKK® Zipper
- Embossed Helly Hansen (HH) logo
- Elastic cuffs
- YKK® front zipper
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Hand pockets with YKK® zipper
- bluesign® product
- Recycled Content



77591 W LUNA BRZ CONSTRUCTION PANT



COLORS

990 BLACK, 991 BLACK

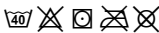
SIZES

4/30-18/32

FABRIC

Shell: 94% Polyamide, 6% Elastane
Shell 2: 68% Cotton, 32% Polyester
Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- Cordura® reinforcement fabric
- 4-way stretch fabric
- Lightweight fabric
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Cordura® hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure and several compartments
- Ruler pocket in Cordura® reinforcement fabric
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Cordura® fabric reinforcement on knees
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- External pocket on left side with YKK® zipper
- ID card loop
- Reflective design details
- PFC-free



77594 W LUNA BRZ CARGO PANT



COLORS

990 BLACK

SIZES

4/30-18/32

FABRIC

Shell: 94% Polyamide, 6% Elastane
Shell 2: 68% Cotton, 32% Polyester

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- BRZ ventilation opening at side seam
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure and several compartments
- Opening for ruler
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Adjustable bottom leg with snap buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free



77585 W LUNA 4X CONSTRUCTION PANT



COLORS

990 BLACK

SIZES

4/30-18/32

FABRIC

Shell: 94% Polyamide, 6% Elastane
Shell 2: 79% Cotton, 18% Polyester, 3% Elastolefin
Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the outside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Tonal logos



77589 W LUNA 4X CARGO PANT



990

COLORS

990 BLACK

SIZES

4/30-18/32

FABRIC

Shell: 94% Polyamide, 6% Elastane
Shell 2: 79% Cotton, 18% Polyester, 3% Elastolefin
Shell 3: 100% Polyamide

- YKK ZIPPER
- AMANN threads - German quality
- 4-way stretch fabric
- Lightweight fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Thigh pockets with fastener closure
- Plastic covered metal buttons
- Possibility to increase leg length by 5cm
- Reinforcement fabric on bottom hem
- ID card loop
- Reflective design details



77482 W LUNA CONSTRUCTION PANT



990

COLORS

990 BLACK

SIZES

4/30-18/32

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265 g/m²
Secondary fabric: 65% Polyester, 35% Cotton - 310 g/m²
Reinforcement: 100% Polyamide - 195 g/m²

- YKK ZIPPER
- AMANN threads - German quality
- 2-way mechanical stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom and nylon webbing for durability
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Reinforcement fabric at knee and bottom hem
- Possibility to increase leg length by 5cm
- ID card loop
- Tonal logos



77483 W LUNA PANT



990

COLORS

990 BLACK

SIZES

4/30-18/32

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265 g/m²
Secondary fabric: 65% Polyester, 35% Cotton - 310 g/m²
Reinforcement: 100% Polyamide - 195 g/m²

- 2-way mechanical stretch fabric
- Broad center back belt loop for extra stability and strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Reinforcement fabric at bottom hem
- Possibility to increase leg length by 5cm
- Tonal logos



WINTER

71362 BIFROST WINTER PARKA

HELLY TECHE
PROFESSIONAL



COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 215 g/m²
Secondary Main fabric: 100% Polyamide - 270 g/m²
Lining: 100% Polyester
Insulation body: 100% Recycled Polyester
Insulation on shoulders, collar and hood: 80% Recycled Polyester, 20% Polyester - 200 g/m²

Waterproof/Breathability
20.000/15.000

- Helly Tech® Professional
- Fully taped construction
- Internal Life Pocket™ for phone, no need to open the parka to access
- Internal Life Pocket™ for tablet, no need to open the parka to access
- Fully taped construction
- Downfeel recycled blowable insulation
- Cordura® fabric reinforcement on shoulders and elbows
- No shoulder seams
- Vertical and horizontal hood adjustment
- Detachable hood and Detachable faux fur
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Double front storm flap
- Loop at storm flap for easy use with gloves
- Chest pockets with YKK® zipper
- Chest pockets with brushed lining
- Dual hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Wrist Gaiters
- Embellishment zipper
- Adjustable waist with elastic drawcord
- Draft stop inner skirt
- YKK® side zipper for optimal mobility
- Extended back for improved comfort



990



**NEW****71470 BIFROST WINTER BIB****HELLY TECH**
PROFESSIONAL**LIFE POCKET****YKK**

990

COLORS

990 BLACK

SIZES

XS-4XL

FABRICMain fabric: 100% Polyester - 210g/m²Reinforcement: 100% Polyamide - 270g/m²

Lining: 100% Polyester

Insulation: 100% Recycled Polyester

Secondary Insulation: 80% Recycled Polyester, 20% Polyester

Waterproof/Breathability

20.000/18.000

- HELLY TECH® PROFESSIONAL
- Cordura® reinforcement fabric
- AMANN threads
- YKK® Zipper
- PrimaLoft® BLACK Eco
- Fully taped construction
- Internal Life Pocket™ for phone
- Hand pockets with YKK® zipper
- Adjustable waist with fastener
- Elastic waist
- Elastic suspenders
- Thigh pocket with fastener closure
- Opening for ruler
- Articulated knees for optimal mobility
- Cordura® fabric reinforcement at knee and bottom leg
- Knee high boot zipper with storm flap & fastener closure
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm
- Reflective design details

**76201 BERG JACKET**

990

979

130

COLORS

130 HH RED/BLACK, 979 BLACK/DARK GREY, 990 BLACK

SIZES

S-4XL

FABRICMain fabric: 100% Polyester - 197g/m²Insulation: 100% Polyester - 160 g/m² in body, 120 g/m² in sleeves

- Detachable hood
- Brushed polyester inside collar
- No shoulder seams
- Chin guard
- ID Card loop
- Reflective details

**76400 BERG PANT**

990

COLORS

990 BLACK

SIZES

S-4XL

FABRICMain fabric: 100% Polyester - 197g/m²Insulation: 100% Polyester - 120 g/m²

- Fleece on inside of back
- Removable shoulder straps
- Fly with zip
- Elastic in waist
- Two front pockets with zip
- Zip in legs with wind flap
- Velcro adjustment in cuffs
- Knee pad pockets on inside



76211 BERGHOLM JACKET



990

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 197g/m²
Insulation: 100% Polyester - 160 g/m² in
body, 120 g/m² in sleeves

- Detachable hood
- Brushed polyester inside collar
- No shoulder seams
- Chin guard
- ID Card loop
- Reflective details





MANCHESTER

NEW COLOR AVAILABLE FALL 2025

71342 MANCHESTER 2.0 WINTER JACKET

HELLY TECH®
PROTECTION



YKK

COLORS

590 NAVY, 990 BLACK

SIZES

XS-5XL

FABRIC

Shell: 100% Polyester
Lining: 100% Polyester
Insulation: 100% Polyester

WATERPROOF/BREATHABILITY

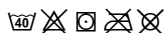
5,000/5,000

- HELLY TECH® PROTECTION
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Adjustable hood with elastic drawcord
- Detachable hood
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective design details
- bluesign® product



590

990



71351 MANCHESTER WINTER JACKET

HELLY TECH®
PROTECTION



YKK®



999

COLORS
999 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 150 g/m²
Lining: 100% Polyamide
Insulation: 80% Recycled Polyester, 20% Polyester - 100 g/m² in body & 80 g/m² in sleeves and hood

- Helly Tech® Protection fabric
- Fully taped construction
- Adjustable hood with drawcord and fastener
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- Reflective details



71463 MANCHESTER 2.0 WINTER PANT

HELLY TECH®
PROTECTION



YKK®



990

COLORS
990 BLACK

SIZES
XS-5XL

FABRIC
Shell: 100% Polyester
Lining: 100% Polyester
Insulation: 100% Polyester

WATERPROOF/BREATHABILITY
5,000/5,000

- HELLY TECH® PROTECTION
- AMANN threads - German quality
- YKK ZIPPER
- Front fly with button closure
- Adjustable bottom leg with fastener
- Elastic waist
- Loop attachment on inside waistband for suspender integration
- Knee high boot zipper with storm flap & fastener closure
- Reflective design details
- bluesign® product



71261 MANCHESTER 2.0 SHELL JACKET

HELLY TECH®
PROTECTION



990

910

590

222



476

558

COLORS
222 ALERT RED, 476 SPRUCE, 558 STONE BLUE, 590 NAVY, 910 GREY FOG, 990 BLACK

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polyester - 152 g/m²

WATERPROOF/BREATHABILITY
5000/5000

CIS Compatible
72095, 72096, 74086

- Helly Tech® Protection fabric
- Fully seam sealed
- YKK ZIPPER
- AMANN threads - German quality
- Detachable hood
- Adjustable hood with elastic drawcord
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Articulated sleeves for optimal mobility
- Elastic cuffs
- Hand pockets with YKK® zipper
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective details
- CIS compatible style
- bluesign® product
- PFC Free DWR





AVAILABLE IN FALL 2025

NEW

71460 MANCHESTER 2.0 PRO SHELL PANT

HELLY TECH®
PROTECTION

YKK®

COLORS

990 BLACK

SIZES

XS-3XL

FABRIC

Shell: 100% Polyester

Lining: 100% Polyester

WATERPROOF/BREATHABILITY

5,000/5,000

- HELLY TECH® PROTECTION
- Hand pockets with YKK® zipper
- Fully taped construction
- Loop attachment on inside waistband for suspender integration
- Knee high boot zipper with storm flap & fastener closure
- Reflective design details



990



71461 MANCHESTER 2.0 SHELL PANT

HELLY TECH®
PROTECTION

YKK®

COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 152 g/m²

Lining: 100% Polyester

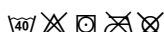
WATERPROOF/BREATHABILITY

5,000/5,000

- HELLY TECH® PROTECTION
- Adjustable waist
- Elastic waist
- Product is compatible with suspenders
- Elastic Bottom Hem
- Reflective design details
- bluesign® product
- PFC Free DWR



990



70127 MANCHESTER RAIN JACKET

HELLY TECH®
PROTECTION

YKK®

COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 108 g/m²

Lining: 100% Polyester

WATERPROOF/BREATHABILITY

5,000/5,000

- Helly Tech® Protection fabric
- Fully taped construction
- Two hand pockets
- Opening in back for ventilation



990



70427 MANCHESTER RAIN PANT

HELLY TECH®
PROTECTOR

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 108 g/m²
Lining: 100% Polyester

WATERPROOF/BREATHABILITY
5.000/5.000

- Helly Tech® Protection fabric
- Fully taped construction
- Elastic at waist
- Adjustable bottom leg with fastener



990



74085 MANCHESTER 2.0 SOFTSHELL JACKET



COLORS
229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 950 EBONY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 94% Polyester, 6% Elastane - 290 g/m²

- Softshell fabric with membrane and DWR
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- bluesign® product
- PFC-free



990 950 919 590 229



74086 MANCHESTER 2.0 SOFTSHELL VEST



COLORS
220 ALERT RED, 590 NAVY, 910 GREY FOG, 950 EBONY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 94% Polyester, 6% Elastane - 290 g/m²

- Softshell fabric with membrane and DWR
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- Zip In compatible style
- bluesign® product
- PFC-free
- Zip in compatible with 71277 - Alta 3-in-1 Jacket CSA



990 950 910 590 220





72096 MANCHESTER 2.0 FLEECE JACKET



COLORS

590 NAVY, 990 BLACK

SIZES

XS-5XL

FABRIC

Main fabric: 100% Polyester (Recycled) - 320 g/m²

Zip In Compatible
71261

- YKK® front zipper with chin protector
- Brushed fleece inside collar
- Hand pockets with YKK® zipper
- Extended back for improved comfort
- Zip In compatible style
- Zip in compatible with 71277 - Alta 3-in-1 Jacket CSA



990

590



72095 MANCHESTER 2.0 FLEECE VEST



COLORS

590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 320 g/m²

Zip In Compatible
71261

- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Extended back for improved comfort
- Zip In compatible style
- Zip in compatible with 71277 - Alta 3-in-1 Jacket CSA



990

590



77522 MANCHESTER CONSTRUCTION PANT



COLORS

590 NAVY, 990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

- YKK ZIPPER
- AMANN threads - German quality
- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom for durability
- Thigh pocket with fastener closure
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free



990

590



77526 MANCHESTER PANT



481 990 590



COLORS
481 CAMO, 590 NAVY, 990 BLACK

SIZES
30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC
Main fabric: 68% Cotton, 32% Polyester -
235 g/m²

- 2-way mechanical stretch fabric
- YKK ZIPPER
- AMANN threads - German quality
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- Opening for ruler
- ID card loop
- Possibility to increase leg length by 5cm
- Reflective details
- PFC-free



77544 MANCHESTER SHORTS



481 990 590



COLORS
481 CAMO, 590 NAVY, 990 BLACK

SIZES
W28-48

FABRIC
Main fabric: 68% Cotton, 32% Polyester -
235 g/m²

- 2-way mechanical stretch fabric
- YKK ZIPPER
- AMANN threads - German quality
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Reflective details
- PFC-free



MEN'S CLASSICS

NEW

79311 CLASSIC LOGO 2.0 ZIP HOODIE

YKK

AMANN
threads

COLORS
990 BLACK

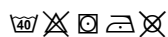
SIZES
XS-4XL

FABRIC
Shell: 56% Cotton (Organic), 44% Polyester
(Recycled)

- AMANN threads - German quality
- YKK® Zipper
- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Front hand warmer pocket
- Rib-knit at bottom sleeve and hem



990



NEW

79312 CLASSIC LOGO 2.0 ZIP SWEATSHIRT



990

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Shell: 56% Cotton (Organic), 44% Polyester
(Recycled)

- AMANN threads - German quality
- YKK® Zipper
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets
- Rib-knit at bottom sleeve and hem



NEW

79307 CLASSIC LOGO 2.0 HOODIE



990 930 580

COLORS
580 WASHED NAVY, 930 GREY MELANGE,
990 BLACK MELANGE

SIZES
XS-4XL

FABRIC
Shell: 56% Cotton (Organic), 44% Polyester
(Recycled)

- AMANN threads - German quality
- Adjustable hood with drawcord
- Front hand warmer pocket
- Rib-knit at bottom sleeve and hem



NEW

79308 CLASSIC LOGO 2.0 LONGSLEEVE



990 930 580

COLORS
580 WASHED NAVY, 930 GREY MELANGE,
990 BLACK MELANGE

SIZES
XS-4XL

FABRIC
80% Cotton (Organic), 20% Polyester
(Recycled)

- AMANN threads - German quality
- Rib-knit around collar for improved comfort
- Side seams



**NEW****79309 CLASSIC LOGO 2.0 T-SHIRT****COLORS**

580 WASHED NAVY, 930 GREY MELANGE,
990 BLACK MELANGE

- AMANN threads - German quality
- Rib-knit around collar for improved comfort
- Side seams

SIZES

XS-4XL

FABRIC

80% Cotton (Organic), 20% Polyester
(Recycled)



990 930 580

**NEW****79404 CLASSIC 2.0 ZIP HOODIE****COLORS**

590 NAVY, 990 BLACK

- AMANN threads - German quality
- YKK® Zipper
- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Front hand warmer pocket
- Rib-knit at bottom sleeve and hem

SIZES

XS-5XL

FABRIC

Shell: 56% Cotton (Organic), 44% Polyester
(Recycled)



990 590

**NEW****79403 CLASSIC 2.0 HOODIE****COLORS**

590 NAVY, 990 BLACK

- AMANN threads - German quality
- Adjustable hood with drawcord
- Front hand warmer pocket
- Rib-knit at bottom sleeve and hem

SIZES

XS-5XL

FABRIC

Shell: 56% Cotton (Organic), 44% Polyester
(Recycled)



990 590



NEW

79400 CLASSIC 2.0 SWEATSHIRT



COLORS

590 NAVY, 990 BLACK

- AMANN threads - German quality
- Rib-knit around collar for improved comfort
- Rib-knit at bottom sleeve and hem

SIZES

XS-5XL

FABRIC

Shell: 56% Cotton (Organic), 44% Polyester (Recycled)



990 590



NEW

79399 CLASSIC 2.0 LONGSLEEVE



COLORS

590 NAVY, 990 BLACK

- AMANN threads - German quality
- Rib-knit around collar for improved comfort
- Side seams

SIZES

XS-5XL

FABRIC

80% Cotton (Organic), 20% Polyester (Recycled)



990 590



NEW

79397 CLASSIC 2.0 T-SHIRT



COLORS

590 NAVY, 990 BLACK

- AMANN threads - German quality
- Rib-knit around collar for improved comfort
- Side seams

SIZES

XS-5XL

FABRIC

80% Cotton (Organic), 20% Polyester (Recycled)



990 590





NEW

79398 CLASSIC 2.0 POLO



COLORS

590 NAVY, 990 BLACK

SIZES

XS-5XL

FABRIC

80% Cotton (Organic), 20% Polyester
[Recycled]

- AMANN threads - German quality
- Buttoned front placket
- Side seams
- Extra button included



990 590





WOMEN'S MANCHESTER

NEW COLOR AVAILABLE FALL 2025

71343 W MANCHESTER 2.0 WINTER JACKET

HELLY TECH®
PROTECTION

YKK®

AMANN
THREADS

COLORS

590 NAVY, 990 BLACK

SIZES

XS-3XL

FABRIC

Shell: 100% Polyester
Lining: 100% Polyester
Insulation: 100% Polyester

WATERPROOF/BREATHABILITY

5,000/5,000

- HELLY TECH® PROTECTION
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Adjustable hood with elastic drawcord
- Detachable hood
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective design details
- bluesign® product



590

990





71464 W MANCHESTER 2.0 WINTER PANT

HELLY TECH®
PROTECTION

YKK

AMANN
threads



990

COLORS

990 BLACK

SIZES

XS-3XL

FABRIC

Shell: 100% Polyester

Lining: 100% Polyester

WATERPROOF/BREATHABILITY

5000/5000

- HELLY TECH® PROTECTION
- AMANN threads - German quality
- YKK ZIPPER
- Adjustable bottom leg with fastener
- Adjustable waist with drawcord
- Elastic waist
- Loop attachment on inside waistband for suspender integration
- Knee high boot zipper with storm flap & fastener closure
- Reflective design details
- bluesign® product



71262 W MANCHESTER 2.0 SHELL JACKET

HELLY TECH®
PROTECTION

YKK

AMANN
threads



990

910

590

222



476

558

COLORS

222 ALERT RED, 476 SPRUCE, 558 STONE BLUE, 590 NAVY, 910 GREY FOG, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 100% Polyester - 152 g/m²

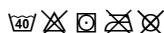
WATERPROOF/BREATHABILITY

5000/5000

CIS Compatible

72093, 72094, 74242

- Helly Tech® Protection fabric
- Fully Seam Sealed
- YKK ZIPPER
- AMANN threads - German quality
- Detachable hood
- Adjustable hood with elastic drawcord
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Articulated sleeves for optimal mobility
- Elastic cuffs
- Hand pockets with YKK® zipper
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Embellishment zipper
- Reflective details
- bluesign® product
- CIS compatible style
- PFC Free DWR



71462 W MANCHESTER 2.0 SHELL PANT

HELLY TECH®
PROTECTION



990

COLORS

990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 100% Polyester - 152 g/m²

WATERPROOF/BREATHABILITY

5000/5000

- Helly Tech® Protection fabric
- Fully Seam Sealed
- Elastic waist
- Adjustable waist
- Loop attachment on inside waistband for suspender integration
- Reflective details
- Elastic bottom hem
- bluesign® product
- PFC Free DWR



74241 W MANCHESTER 2.0 SOFTSHELL JACKET



COLORS
229 ALERT RED/EBONY, 590 NAVY, 919 GREY FOG/EBONY, 950 EBONY, 990 BLACK

SIZES
XS-3XL

FABRIC
Main fabric: 94% Polyester, 6% Elastane - 290 g/m²

- Softshell fabric with membrane and DWR
- YKK ZIPPER
- AMANN threads - German quality
- No shoulder seams
- Brushed fleece inside collar
- YKK® front zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- bluesign® product
- PFC-free



990 950 919 590 229



74242 W MANCHESTER 2.0 SOFTSHELL VEST



COLORS
220 ALERT RED, 590 NAVY, 910 GREY FOG, 950 EBONY, 990 BLACK

SIZES
XS-3XL

FABRIC
Main fabric: 94% Polyester, 6% Elastane - 290 g/m²

- Softshell fabric with membrane and DWR
- AMANN threads - German quality
- Brushed fleece inside collar
- YKK® front zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- bluesign® product
- PFC-free
- Zip In compatible style



990 950 910 590 220



72094 W MANCHESTER 2.0 FLEECE JACKET



COLORS
590 NAVY, 990 BLACK

SIZES
XS-3XL

FABRIC
Main fabric: 100% Polyester (Recycled) - 320 g/m²

- YKK® front zipper with chin protector
- Brushed fleece inside collar
- Hand pockets with YKK® zipper
- Extended back for improved comfort
- Zip In compatible style



990 590



72093 W MANCHESTER 2.0 FLEECE VEST



990

590

COLORS

590 NAVY, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 100% Polyester (Recycled) - 320 g/m²Zip In Compatible
71262

- YKK® front zipper with chin protector
- Brushed fleece inside collar
- Hand pockets with YKK® zipper
- Extended back for improved comfort
- Zip In compatible style



77528 W MANCHESTER CONSTRUCTION PANT



990

590

COLORS

590 NAVY, 990 BLACK

SIZES

4/30-18/32

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

- YKK ZIPPER
- AMANN threads - German quality
- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Hanging pockets with double lined bottom
- Ruler pocket
- Plastic covered metal buttons
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5 cm for optimal mobility
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free



77532 W MANCHESTER PANT



990

590

COLORS

590 NAVY, 990 BLACK

SIZES

4/30-18/32

FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235 g/m²

- YKK ZIPPER
- AMANN threads - German quality
- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
- Plastic covered metal buttons
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective design details
- PFC-free



77536 W MANCHESTER SHORTS



590

990

COLORS

590 NAVY, 990 BLACK

SIZES

4/W26-18/W38

FABRIC

Main fabric: 68% Cotton, 32% Polyester -
235 g/m²

- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- Opening for ruler
- ID card loop
- Reflective details





WOMEN'S CLASSICS

NEW

79313 W CLASSIC LOGO 2.0 HOODIE



COLORS
990 BLACK

SIZES
XS-3XL

FABRIC
Shell: 56% Cotton (Organic), 44% Polyester (Recycled)

- AMANN threads - German quality
- Adjustable hood with drawcord
- Front hand warmer pocket
- Rib-knit at bottom sleeve and hem



990



NEW

79314 W CLASSIC LOGO 2.0 LONGSLEEVE



COLORS
990 BLACK

SIZES
XS-3XL

FABRIC
80% Cotton (Organic), 20% Polyester
(Recycled)

- AMANN threads - German quality
- Rib-knit around collar for improved comfort
- Side seams



990



NEW

79315 W CLASSIC LOGO 2.0 T-SHIRT



COLORS
990 BLACK

SIZES
XS-3XL

FABRIC
80% Cotton (Organic), 20% Polyester
(Recycled)

- AMANN threads - German quality
- Rib-knit around collar for improved comfort
- Side seams



990



NEW

79396 W CLASSIC 2.0 ZIP HOODIE



COLORS
590 NAVY, 990 BLACK

SIZES
XS-3XL

FABRIC
Shell: 56% Cotton (Organic), 44% Polyester
(Recycled)

- AMANN threads - German quality
- YKK® Zipper
- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Front hand warmer pocket
- Rib-knit at bottom sleeve and hem



990 590



NEW**79395 W CLASSIC 2.0 HOODIE****COLORS**

590 NAVY, 990 BLACK

SIZES

XS-3XL

FABRIC

Shell: 56% Cotton (Organic), 44% Polyester (Recycled)

- AMANN threads - German quality
- Adjustable hood with drawcord
- Front hand warmer pocket
- Rib-knit at bottom sleeve and hem



990 590

**NEW****79393 W CLASSIC 2.0 SWEATSHIRT****COLORS**

590 NAVY, 990 BLACK

SIZES

XS-3XL

FABRIC

Shell: 56% Cotton (Organic), 44% Polyester (Recycled)

- AMANN threads - German quality
- Rib-knit around collar for improved comfort
- Rib-knit at bottom sleeve and hem



990 590

**NEW****79392 W CLASSIC 2.0 LONGSLEEVE****COLORS**

590 NAVY, 990 BLACK

SIZES

XS-3XL

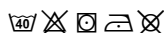
FABRIC

80% Cotton (Organic), 20% Polyester (Recycled)

- AMANN threads - German quality
- Rib-knit around collar for improved comfort
- Side seams



990 590



NEW

79390 W CLASSIC 2.0 T-SHIRT



990 590

COLORS

590 NAVY, 990 BLACK

SIZES

XS-3XL

FABRIC

80% Cotton (Organic), 20% Polyester
(Recycled)

- AMANN threads - German quality
- Rib-knit around collar for improved comfort
- Side seams



NEW

79391 W CLASSIC 2.0 POLO



990 590

COLORS

590 NAVY, 990 BLACK

SIZES

XS-3XL

FABRIC

80% Cotton (Organic), 20% Polyester
(Recycled)

- AMANN threads - German quality
- Buttoned front placket
- Side seams
- Extra button included









RAINWEAR



NEW COLOR AVAILABLE IN SPRING 2025

70282 GALE RAIN JACKET



COLORS

290 DARK ORANGE, 471 OLIVE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240 g/m²

- Durable Waterproof Fabric with Stretch
- Packable hood in collar
- Adjustable hood with elastic drawcord
- Double main fabric front flap
- Napoleon pocket with YKK® zipper and hole for head phones
- Hand pockets
- Neoprene cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort



990 590 480 **471** 290



NEW COLOR AVAILABLE IN SPRING 2025

70485 GALE RAIN PANT



990 590 480 **471** 290

COLORS

290 DARK ORANGE, 471 OLIVE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% PU on 100% Polyester
knit - 240 g/m²

- Durable Waterproof Fabric with Stretch
- Adjustable waist
- Adjustable bottom leg with snap buttons



NEW COLOR AVAILABLE IN SPRING 2025

70582 GALE RAIN BIB



990 590 480 **471** 290

COLORS

290 DARK ORANGE, 471 OLIVE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% PU on 100% Polyester
knit - 240 g/m²

- Durable Waterproof Fabric with Stretch
- Elastic suspenders
- Inner chest pocket with YKK® zipper
- Adjustable waist with snap button closure
- Adjustable bottom leg with snap buttons



70286 W GALE RAIN JACKET



990 590 480

COLORS

480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 100% PU on 100% Polyester
knit - 240 g/m²

- Durable Waterproof Fabric with Stretch
- Packable hood in collar
- Adjustable hood with elastic drawcord
- Double main fabric front flap
- Napoleon pocket with YKK® zipper and hole for head phones
- Hand pockets
- Neoprene cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort





990 590 480

70486 W GALE RAIN PANT



COLORS

480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240 g/m²

- Durable Waterproof Fabric with Stretch
- Adjustable waist
- Adjustable bottom leg with snap buttons



260 290 480

70193 ABBOTSFORD JACKET

COLORS

260 HV ORANGE, 290 DARK ORANGE, 480 ARMY GREEN

SIZES

XS-5XL

FABRIC

Main fabric: 100% PU Coated Nylon Knit- 170 g/m²

- Durable Waterproof Fabric
- Outer storm flap with concealed Marlex snap closure
- Inside storm flap
- Attached 3 panel hood with drawcord and cordlocks
- MicroWeld seams



260 290 480

70592 ABBOTSFORD DOUBLE BIB PANT

COLORS

260 HV ORANGE, 290 DARK ORANGE, 480 ARMY GREEN

SIZES

XS-5XL

FABRIC

Main fabric: 100% PU Coated Nylon Knit- 170 g/m²

- Durable Waterproof Fabric
- Microweld™ seams
- Adjustable suspenders
- Quick release buckles
- Side gusset with snap closure
- Can be worn front to back



70187 WEST COAST JACKET



992

COLORS

992 BLACK/DARK ORANGE

SIZES

S-4XL

FABRIC

Main fabric: PVC Coated, 100% Polyester - 220g/m²

- Waterproof fabric and construction
- No shoulder seams
- Zipper closure
- Storm flap
- Brushed polyester inside collar
- Reflective elements
- Packable hood with draw cord adjustment at front and velcro adjustment at back
- Two pockets at front with flaps
- Chest and sleeve pocket with water repellent zipper
- Ventilation at back
- Draw cord adjustment at hem
- Velcro adjustment at edge of sleeve
- Tail drop



70206 ROAN ANORAK



399

COLORS

399 OCHRE/CHARCOAL

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester - 220 g/m² - PVC coating

- Waterproof fabric and construction
- Oil resistant
- Hood with draw cord and velcro adjustment, designed to be used with a helmet
- Chest pocket with flap and push button
- Draw cord adjustment at hem
- Neoprene cuffs
- Brushed inside
- 1/2 zip opening
- Click-on loop inside hem for ID card holder



70180 VOSS RAIN JACKET



COLORS

310 LIGHT YELLOW, 590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 170 g/m² , PU coated



990

590

310

- Durable Waterproof Fabric with Stretch
- Packable hood in collar
- Adjustable hood with drawcord
- Adjustable cuff with snap buttons
- Adjustable hem with drawcord
- Reflective details



NEW STYLE AVAILABLE IN SPRING 2025

70186 VOSS COAT



990

COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 170 g/m² , PU coated

- Durable Waterproof Fabric with Stretch
- YKK® Zipper
- Packable hood packs into collar
- Adjustable hood with drawcord
- YKK® front zipper
- Adjustable cuffs
- Ventilation opening in back
- Reflective design details



70480 VOSS RAIN PANT



990

590

310

COLORS
310 LIGHT YELLOW, 590 NAVY, 990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester - 170 g/m² , PU coated

- Durable Waterproof Fabric with Stretch
- Elastic at waist
- Adjustable bottom leg with snap buttons
- Reflective details





70129 MANDAL JACKET



590

480

310

290

COLORS

290 DARK ORANGE, 310 LIGHT YELLOW, 480
ARMY GREEN, 590 CLASSIC NAVY

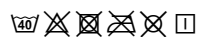
SIZES

S-4XL (310 & 480: XS-6XL)

FABRIC

Main fabric: 100% Polyester 410 g/m², PVC
coated

- Durable Waterproof Fabric
- Adjustable hood with drawcord
- Two hand pockets
- Adjustable cuff with snap buttons



70529 MANDAL BIB

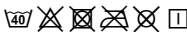


COLORS
290 DARK ORANGE, 310 LIGHT YELLOW, 480 ARMY GREEN, 590 CLASSIC NAVY

SIZES
S-4XL (310 & 480: XS-6XL)

FABRIC
Main fabric: 100% Polyester 410 g/m², PVC coated

- Durable Waterproof Fabric
- Adjustable elastic suspenders
- Inner chest pocket with zipper
- Adjustable waist with snap buttons



70429 MANDAL PANT

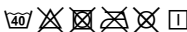


COLORS
310 LIGHT YELLOW, 480 ARMY GREEN

SIZES
S-4XL

FABRIC
Main fabric: 100% Polyester 410 g/m², PVC coated

- Durable Waterproof Fabric
- Elastic at waist
- Adjustable hem with snap button closure



70215 PROCESSING JACKET



COLORS
900 WHITE

SIZES
XS-4XL

FABRIC
Main fabric: PVC Coated 100% Polyester-410 g/m²

- Waterproof fabric and construction
- Mildew resistant
- No shoulder seams
- Storm flap
- Push button closure
- Push button adjustment at cuffs





70525 PROCESSING BIB PANT



900

COLORS
900 WHITE

SIZES
XS-4XL

FABRIC
Main fabric: PVC Coated 100% Polyester-
410 g/m²

- Waterproof fabric and construction
- Mildew resistant
- Adjustable elastic suspenders



70149 IMPERTECH LONG COAT



770

COLORS
770 GREEN BROWN

SIZES
S-4XL

FABRIC
PU w/knit backing, 220g/m²

- Fully Waterproof Impertech Fabric
- Full Stretch Fabric for Ease of Movement
- Soft Circular Knit Backing
- .24 mm circular knit polyester backing with stretch polyurethane coating
- Generous cut
- 3/4 Length
- MicroWeld™ seam construction
- Double entry front pockets
- Front zip with snap storm flap
- Back cape for ventilation
- Attached hood tucks into collar
- Velcro adjustable sleeve cuff
- Two waterproof pockets and hand warmer pockets
- Blood Borne Pathogen tested





COMMERCIAL FISHING

70283 STORM RAIN JACKET



COLORS

299 DARK ORANGE / BLACK, 480 ARMY GREEN, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% PVC on 100% Polyester knit - 310g/m²

- Durable Waterproof Fabric
- YKK® Zipper
- AMANN threads - German quality
- No shoulder seams
- Adjustable hood with drawcord and fastener
- Double main fabric front flap
- YKK® front zipper
- Napoleon pocket with YKK® zipper
- Inside stash pockets
- Neoprene cuffs



990

480

299



70583 STORM RAIN BIB



COLORS

299 DARK ORANGE / BLACK, 480 ARMY GREEN, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% PVC on 100% Polyester knit - 310g/m²

- Durable Waterproof Fabric
- Elastic suspenders
- Inner chest pocket with YKK® zipper
- Adjustable waist with snap button closure



990

480

299



70201 ARMOUR JACKET

COLORS

550 COBALT

SIZES

XS-5XL

FABRIC

Tear resistant outer shell of durable, high tenacity
420 Denier Nylon, Inner layer of 170 g/m²
PU coated
Nylon knit PU Stretch waterproof fabric

- Durable Waterproof Fabric
- Generously cut 3 panel drawcord hood with cordlocks
- Durable inner and outer storm flap for durability
- Inner storm cuffs for comfort and dryness
- Concealed stainless steel rust resistant snap closure
- Inner layer has MicroWeld™ seams



550



70501 ARMOUR BIB

COLORS

550 COBALT

SIZES

S-5XL

FABRIC

Tear resistant outer shell of durable, high tenacity
420 Denier Nylon, Inner layer of 170 g/m²
PU coated
Nylon knit PU Stretch waterproof fabric

- Durable Waterproof Fabric
- Side gusset for easy entry
- Adjustable suspenders
- Quick release buckles
- Inner layer has MicroWeld™ seams



550



70123 ENGRAM JACKET



410

COLORS

410 LIGHT GREEN

SIZES

XS-5XL

FABRIC

480 g, 74% PVC 26% Cotton

- Durable Waterproof Fabric
- PVC coated Cotton 450 g/m²
- Resistance to fish oil, sunlight, mildew and saltwater
- Attached, generously cut 3 panel hood for better fit
- Inside stormlap
- Concealed rust-resistant snap closure
- MicroWeld™ seams
- Cold Crack Rated to -30°C



70124 ENGRAM DOUBLE BIB



410

COLORS

410 LIGHT GREEN

SIZES

XS-5XL

FABRIC

480 g, 74% PVC 26% Cotton

- Durable Waterproof Fabric
- PVC coated Cotton 450 g/m²
- Resistance to fish oil, sunlight, mildew and saltwater
- Side gusset for easy entry
- Adjustable suspenders
- Can be worn back to front for longer wear
- Generously cut
- MicroWeld™ seams
- Cold Crack Rated to -30°C



70300 HIGHLINER JACKET



490

COLORS

490 DARK GREEN

SIZES

XS-5XL

FABRIC

Main fabric: PVC Coated 100% Cotton -
450 g/m²

- Durable Waterproof Fabric
- Adjustable hood with drawcord
- Buttoned front placket
- Double front storm flap



70500 HIGHLINER BIB



490

COLORS
490 DARK GREEN

SIZES
S-4XL

FABRIC
Main fabric: PVC Coated 100% Cotton -
450 g/m²

- Durable Waterproof Fabric
- Symmetrically cut bib can be reversed to be worn back-to-front for extended wear
- Adjustable heavy duty suspender
- Generously cut with side gusset for easy entry
- MicroWeld seam construction







HI VIS

71316 ALNA POLAR PARKA CSA



990 260

COLORS

260 ORANGE , 990 BLACK

SIZES

S-5XL

FABRIC

Shell: 100% Polyester
Insulation body: 100% Polyester (Recycled)
Lining: 100% Polyester (Recycled)

WATERPROOF/BREATHABILITY

20.000/15.000

CERTIFICATION

Orange: CSA Z96-2022: Class 3, Level 2
Black: CSA Z96-2022: Class 1, Level 2

- Helly Tech® Professional
- Fully taped construction
- Life Pocket™
- Life Pocket™ for tablets
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Helmet compatible hood
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Tablet pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



71516 ALNA POLAR BIB CSA



990 260

COLORS

260 ORANGE , 990 BLACK

SIZES

S-5XL

FABRIC

Shell: 100% Polyester
Insulation: 100% Polyester (Recycled)
Lining: 100% Polyester (Recycled)

WATERPROOF/BREATHABILITY

20.000/15.000

CERTIFICATION

If paired with 71316 (class 2, 260 Orange) jacket, this garment meets the requirements of CSA Z96-2022, Class 3

- Helly Tech® Professional
- Fully taped construction
- Detachable and elastic suspenders
- Broad center back belt loop for extra strength and stability
- Zip-off Cordura® hanging pockets with double lined bottom and webbing for durability
- Hand pockets with YKK® zipper
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Knee high boot zipper with storm flap & fastener closure
- Cordura® fabric reinforcement at knee and bottom leg
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Boot gaiters with gripper
- Possibility to increase leg length by 5cm



AVAILABLE IN FALL 2025

NEW

71277 ALTA 3-IN-1 JACKET CSA



950 369 260

COLORS

260 ORANGE , 990 BLACK

SIZES

XS-5XL

FABRIC

Shell: 100% Polyester - Lining: 100% Polyester (Recycled) - Lining 2: 100% Polyester

WATERPROOF/BREATHABILITY

10.000/10.000

CERTIFICATION

- Inner and outer jackets:
- Yellow, orange: CSA Z96-2022: Class 2, Level 2, Not FR. If paired with appropriate bottom, meet the requirements of Class 3
 - Ebony: CSA Z96-2022: Class 1, Level 2, Not FR
 - BC MOT
- Only outer jacket:
- AATCC 127-2017(2018)
 - ASTM 96/E96M-16

- HELLY TECH® PERFORMANCE
- YKK® Zipper
- AMANN threads - German quality
- Detachable hood
- 3-in-1 Component insulation system
- Soft fleece in hand pockets
- Fully taped construction
- No shoulder seams
- Vertical and horizontal hood adjustment
- 2-way YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Napoleon pocket, no need to open the jacket to access
- Dual hand pockets with brushed lining
- Hand pockets
- Waterfold pocket
- Adjustable cuffs
- Articulated sleeves for optimal mobility
- YKK® zipper for underarm ventilation
- Adjustable waist
- ID card loop
- Radio loop
- Additional styles that zip into 71277: 74073 - Alta 2.0 Softshell Jacket CSA, 74086 Manchester 2.0 Softshell Vest, 72096 Manchester 2.0 Fleece Jacket and 72095 Manchester 2.0 Fleece Vest





NEW COLOR AVAILABLE FALL 2025

71288 ALTA WINTER JACKET CSA



COLORS

260 ORANGE, 369 YELLOW/CHARCOAL, 950 EBONY

SIZES

260: S-5XL
369: XS-5XL
950: S-5XL

FABRIC

Main fabric: 100% Polyester, 200 g
Secondary fabric: 100% Polyamide 145 g.
Insulation: 100% Polyamide - 120 g. in body & 100 g. in sleeves.

CERTIFICATIONS

BC MOT - HIGH VISIBILITY (CAN-BC)
ASTM E96-2016 - BREATHABILITY (US/CAN)
AATCC 127-2017 - WATER RESISTANCE (US/CAN)
CSA Z96-2022 - CLASS 2, LEVEL 2
IF PAIRED WITH 71480, MEETS CSA Z96-2022, CLASS 3

- Helly Tech® Performance
- Waterproof, Windproof, Breathable
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord and fastener
- Napoleon pocket with YKK® zipper, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Adjustable hem with drawcord
- Embellishment zipper
- ID card loop



950

369

260



WATERPROOF/BREATHABILITY

10,000/10,000

NEW COLOR AVAILABLE FALL 2025

71480 ALTA WINTER BIB CSA



COLORS

260 ORANGE, 369 YELLOW/CHARCOAL, 950 EBONY

SIZES

S-5XL

FABRIC

Main fabric: 100% Polyester - 215 g/m²
Secondary Main fabric: 100% Polyamide - 235 g/m²
Lining: 100% Polyamide
Insulation: 80% Recycled Polyester, 20% Polyester - 100 g/m²

CERTIFICATION

CSA-Z96-2015: CLASS 3, LEVEL 2 w/71288
BC MOT - HIGH VISIBILITY (CAN-BC)
ASTM E96-2013 - BREATHABILITY (US/CAN)
AATCC 127-2013 - WATER RESISTANCE (US/CAN)

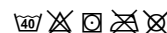
- Helly Tech® Performance
- Waterproof, Windproof, Breathable
- Fully Taped Construction
- 80 g/m² Primaloft Eco Black Insulation
- Elasticated Suspenders with Clips
- Chest Pocket with Velcro Closure
- Buttons on Side for Easy On/Off
- Fly with Zipper



950

369

260



WATERPROOF/BREATHABILITY

10,000/10,000

71088 ALTA SHELL JACKET CSA



COLORS

260 ORANGE, 369 YELLOW/CHARCOAL, 950 EBONY

SIZES

S-5XL

FABRIC

Main fabric: 100% Polyester, 200 g
Secondary fabric: 100% Polyamide 145 g.
Lining: 100% Polyamide

CERTIFICATION

CSA Z96-2022: Class 2, Level 2
BC MOT - HIGH VISIBILITY (CAN-BC)
ASTM E96-2016 - BREATHABILITY (US/CAN)
AATCC 127-2018 - WATER RESISTANCE (US/CAN)

- Helly Tech® Performance
- Waterproof, Windproof, Breathable
- Fully taped construction
- YKK center front zip with stormflap
- Detachable Hood
- Back placket with chin guard in brushed polyester
- Brushed polyester inside collar
- Packable hood with draw cord adjustment at front and velcro adjustment at back
- Hood designed to be used with a helmet
- Two hand pockets with flap and velcro closure
- Napoleon pocket, no need to open the jacket to access
- Velcro adjustment at cuffs
- Loop for ID-card
- Extended back for improved comfort
- Zipper for entry inside garment for logo applications



950

369

260

WATERPROOF/BREATHABILITY

10,000/10,000



71443 ALTA SHELL BIB CSA

HELLY TECH®
PERFORMANCE

COLORS

260 ORANGE, 369 YELLOW/CHARCOAL, 950 EBONY

SIZES

S-5XL

FABRIC

Main fabric: 100% Polyester, 200 g
Secondary fabric: 100% Polyamide 145 g.

WATERPROOF/BREATHABILITY

10.000/10.000

CERTIFICATION

CSA Z96-2022, Class 3, Level 2 w/ 71088
BC MOT
AATCC 127-2017(2018)
ASTM 96/E96M-16

- Helly Tech® Performance
- Waterproof, Windproof, Breathable
- Fully taped construction
- Front Fly
- Boot hem adjustment snaps
- Chest pocket with fastener closure



950 369 260



NEW STYLE AVAILABLE IN FALL 2025

NEW

70244 ALTA 2.0 RAIN JACKET CSA



COLORS

260 ORANGE, 360 YELLOW

SIZES

XS-5XL

FABRIC

Shell: 100% Polyurethane

CERTIFICATIONS

CSA Z96-2015 - HIGH VISIBILITY
AATCC 127-2018 - WATER RESISTANCE
BC MOT - HIGH VISIBILITY
ANSI/ISEA 107-2015 - HIGH VISIBILITY

- Durable Waterproof Fabric
- YKK® Zipper
- AMANN threads - German quality
- Helmet compatible hood
- Detachable hood
- Adjustable hood with elastic drawcord
- Hand pockets
- Adjustable sleeve cuff with snap buttons
- Adjustable hem with elastic drawcord
- ID card loop



360 260



NEW STYLE AVAILABLE IN FALL 2025

NEW

70440 ALTA 2.0 RAIN BIB CSA



COLORS

260 ORANGE, 360 YELLOW

SIZES

XS-5XL

FABRIC

Shell: 100% Polyurethane

CERTIFICATIONS

CSA Z96-2015 - HIGH VISIBILITY
ANSI/ISEA 107-2015 - HIGH VISIBILITY
BC MOT - HIGH VISIBILITY
AATCC 127-2018 - WATER RESISTANCE

- Durable Waterproof Fabric
- YKK® Zipper
- AMANN threads - German quality
- Inner chest pocket with YKK® zipper
- Adjustable waist with snap button closure
- Elastic suspenders
- Adjustable bottom leg with snap buttons



360 260



70261 ALTA RAIN JACKET CSA



360 260

COLORS

260 ORANGE, 360 YELLOW

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester - 170 g/m², PU coating

CERTIFICATION

CSA Z96-2015: Class 2, Level 2

- 3M reflex
- Waterproof fabric and construction
- Stretch Fabric
- Packable hood with draw cord adjustment at front
- Drawcord Adjustable Waist
- 2 Front Pockets
- Adjustable Cuffs with Snap Closure
- Storm Flap



70570 ALTA RAIN BIB



360 260

COLORS

260 ORANGE, 360 YELLOW

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester - 170 g/m², PU coating

CERTIFICATION

CSA Z96-2015: Class 3, Level 2

Class 3 when used in combination with class 2 jacket - 70261

- Adjustable elastic suspenders
- Inner chest pocket with zipper
- Double layer fabric at knees
- Knee high boot YKK® zipper



NEW

74073 ALTA 2.0 SOFTSHELL JACKET CSA



950 360 260

COLORS

260 ORANGE, 360 YELLOW, 950 EBONY

SIZES

S-5XL

FABRIC

Shell: 94% Polyester, 6% Elastane - Lining: 100% Polyester

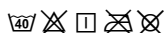
CERTIFICATION

Hi Vis Orange/Hi Vis Yellow: CSA Z96-2022

CLASS 2, LEVEL 2, BC MOT

Ebony: CSA Z96-2012 CLASS 1, LEVEL 2, BC MOT

- YKK® Zipper
- AMANN threads - German quality
- Softshell fabric with membrane and DWR
- Adjustable cuffs
- Chest pocket with YKK® zipper
- Hand pockets with fastener closure
- Adjustable bottom hem
- 74073 is able to zip into 71261 - Manchester 2.0 Shell Jacket



74074 ALTA SOFTSHELL JACKET CSA



950 369 260

COLORS

260 ORANGE, 369 YELLOW/CHARCOAL, 950 EBONY

SIZES

XS-5XL

FABRIC

Shell: 100% Polyester - Lining: 100% Polyester

CERTIFICATION

Hi Vis Orange/Hi Vis Yellow: CSA Z96-2022 CLASS 2, LEVEL 2, BC MOT
Ebony: CSA Z96-2012 CLASS 1, LEVEL 2, BC MOT

- Softshell fabric with membrane and DWR
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- ID card loop
- Hand pockets with secured Velcro closure
- Hand pockets with brushed lining
- Articulated sleeves for optimum mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket



70620 WAVERLEY PACKABLE STORMSUIT



360

COLORS

360 EN471 YELLOW

SIZES

XS-5XL

FABRIC

Shell: 100% Polyester
Lining: 100% Polyester

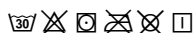
WATERPROOF/BREATHABILITY

10.000/10.000

CERTIFICATION

CSA Z96-2015: Class 2, Level 2
Class 3 when using both jacket and pant
BC MOT

- HELLY TECH® PERFORMANCE
- YKK ZIPPER
- AMANN threads - German quality
- Hand pockets with snap button closure
- Packable product
- Detachable hood
- Adjustable waist with snap button closure
- Elastic suspenders
- Adjustable bottom leg with snap buttons
- bluesign® product



71675 POTSDAM PANT



369 265

COLORS

265 HI VIS ORANGE, 369 HI VIS YELLOW

SIZES

265: XS-5XL
369: M-2XL

FABRIC

Shell: 100% Polyester 200 g/m²
Shell 2: 100% Polyamide 160 g/m²
Lining: 100% Polyamide

WATERPROOF/BREATHABILITY

10.000/10.000

CERTIFICATION

CSA Z96, Class 2, Level 2
ANSI/ISEA 107-2015 Class E

- HELLY TECH® PERFORMANCE
- Fly with zip
- Articulated Knees
- Back pocket with velcro closure
- Fully taped construction
- Hand pockets
- Adjustable bottom hem
- Elastic waist
- Detachable and elastic suspenders with zipper at back
- Broad back belt tunnel for extra support and stability
- Thigh pocket with flap
- Ruler pocket
- Knee high boot zipper
- bluesign® product



77174 ALTA SURVEYOR VEST CSA



160

COLORS

160 RED

SIZES

S-4XL

FABRIC

Shell: 100% Polyester
Lining: 100% Polyester

CERTIFICATION

CSA Z96-2015: Class 2, Level 2, BC M0T

- HELLY TECH® PERFORMANCE
- AMANN threads - German quality
- YKK ZIPPER
- Multiple storage options
- Tape Holder
- Radio loop
- Reflective design details
- bluesign® product
- PFC-free



70256 ALBERTA STRETCH JACKET



260

COLORS

260 EN471 ORANGE

SIZES

XS-5XL

FABRIC

Main fabric: FR PU on FR Trevira Polyester
Knit-200 g/m²

CERTIFICATION

CSA Z96 class 2 Level 2

- 3M Scotchlite Reflective Material
- Outer storm flap with concealed Marlex snap closure
- Inside storm flap
- Attached 3 panel hood with drawcord and cordlocks
- MicroWeld seams
- We recommend the 70256 when there is a low chance of flame
- Not to come in contact with bare skin and only to be worn over an FR base layer



70556 ALBERTA STRETCH BIB



260

COLORS

260 EN471 ORANGE

SIZES

XS-5XL

FABRIC

Main fabric: FR PU on FR Trevira Polyester
Knit-200 g/m²

CERTIFICATION

CSA Z96 class 2 Level 2

- 3M Scotchlite Reflective Material
- Outer storm flap with concealed Marlex snap closure
- Inside storm flap
- MicroWeld seams
- We recommend the 70556 when there is a low chance of flame
- Not to come in contact with bare skin and only to be worn over an FR base layer



WOMENS HI VIS

NEW COLOR AVAILABLE FALL 2025

71289 W ALTA WINTER JACKET CSA

HELLY TECH®
PERFORMANCE

YKK®

AMANN
threads

PRIMALOFT®



950

369

260

COLORS

260 ORANGE, 369 YELLOW/CHARCOAL, 950 EBONY

SIZES

XS-3XL

FABRIC

Shell: 100% Polyester - Lining: 100% Polyamide

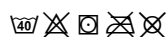
WATERPROOF/BREATHABILITY

10.000/10.000

CERTIFICATION

CSA Z96-2015
ANSI/ISEA 107-2015

- HELLY TECH® PERFORMANCE
- AMANN threads - German quality
- PrimaLoft® BLACK Eco
- YKK ZIPPER
- Fully taped construction
- Vertical and horizontal hood adjustment
- Detachable hood
- YKK® front zipper
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Adjustable bottom hem
- Embellishment zipper
- Radio loop
- Reflective design details
- ID card loop
- bluesign® product



NEW COLOR AVAILABLE FALL 2025

71483 W ALTA WINTER BIB CSA

HELLY TECH®
PERFORMANCE

YKK®

AMANN
threads

PRIMALOFT®



950

369

260

COLORS

260 ORANGE, 369 YELLOW/CHARCOAL, 950 EBONY

SIZES

XS-3XL

FABRIC

Shell: 100% Polyester - Lining: 100% Polyamide - Insulation body: 100% Polyester (Recycled)

WATERPROOF/BREATHABILITY

10.000/10.000

CERTIFICATION

CSA Z96-2015
ANSI/ISEA 107-2020: Class E

- HELLY TECH® PERFORMANCE
- AMANN threads - German quality
- PrimaLoft® BLACK Eco
- YKK ZIPPER
- Fully taped construction
- YKK® front zipper
- Elastic suspenders
- Adjustable bottom leg with snap buttons
- Reflective design details
- One front pockets for easy organization
- bluesign® product



NEW COLOR AVAILABLE SPRING 2025

71089 W ALTA SHELL JACKET CSA

HELLY TECH®

YKK®

AMANN



950

369

260

COLORS

260 ORANGE, 369 YELLOW/CHARCOAL, 950 EBONY

SIZES

XS-3XL

FABRIC

Shell: 100% Polyester - Lining: 100% Polyamide

WATERPROOF/BREATHABILITY

10.000/10.000

CERTIFICATION

CSA Z96-2015
ANSI/ISEA 107-2015

- HELLY TECH® PERFORMANCE
- AMANN threads - German quality
- YKK ZIPPER
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- YKK® zippers
- Chest pockets with YKK® zipper
- Hand pockets
- Adjustable bottom hem
- Embellishment zipper
- ID card loop
- Radio loop



NEW COLOR AVAILABLE SPRING 2025

71444 W ALTA SHELL PANT CSA

HELLY TECH®

YKK®

AMANN



950

369

260

COLORS

260 ORANGE, 369 YELLOW/CHARCOAL, 950 EBONY

SIZES

XS-3XL

FABRIC

Shell: 100% Polyester - Lining: 100% Polyamide - Insulation body: 100% Polyester (Recycled)

WATERPROOF/BREATHABILITY

10.000/10.000

CERTIFICATION

CSA Z96-2015
ANSI/ISEA 107-2015

- HELLY TECH® PERFORMANCE
- AMANN threads - German quality
- YKK ZIPPER
- Fully taped construction
- YKK® zippers
- Loop attachment on inside waistband for suspender integration
- Elastic waist
- Plastic covered metal buttons
- Adjustable bottom leg with snap buttons
- Reflective design details
- bluesign® product



74076 W ALTA SOFTSHELL JACKET CSA

YKK®

AMANN



369

260

COLORS

260 ORANGE, 369 YELLOW/CHARCOAL

SIZES

XS-3XL

FABRIC

Shell: 100% Polyester - Lining: 100% Polyester

CERTIFICATION

CSA Z96-2022: Class 2, Level 2
BC MOT - HIGH VISIBILITY (CAN-BC)
AATCC 127-2018 - WATER RESISTANCE (US/CAN)
ASTM E96-2016 - BREATHABILITY (US/CAN)
ANSI/ISEA 107-2020: Type R, Class 2

- AMANN threads - German quality
- YKK ZIPPER
- Softshell fabric with membrane and DWR
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with secured Velcro closure
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- ID card loop
- Reflective design details





**BASELAYER/
MIDLAYER/PILE**

HH
workwear



990

592

595

75106 HH LIFA MERINO CREWNECK



COLORS

592 NAVY/DARK ORANGE, 595 NAVY/STONE BLUE, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 57% Merino, 43% Polypropylene, 215 g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990

75506 HH LIFA MERINO PANT



COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



990

75210 W HH LIFA MERINO HALF ZIP



COLORS

990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- YKK® front half zip with back placket and chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



75209 W HH LIFA MERINO CREWNECK



COLORS

595 NAVY/STONE BLUE, 930 GREY
MELANGE, 990 BLACK

SIZES

XS-2XL

FABRIC

Main fabric: 57% Merino, 43% Polypropylene
- 215 g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990

595

930



75520 W HH LIFA MERINO PANT



COLORS

990 BLACK

SIZES

XS-3XL

FABRIC

Main fabric: 57% Merino, 43% Polypropylene
- 215 g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



990



75108 HH LIFA MAX CREWNECK



COLORS

590 NAVY

SIZES

XS-5XL

FABRIC

Main fabric: 100% Polypropylene 230 g/m²

- Lifa® Max
- No side seams for extra comfort
- Flatlock seams for extra comfort
- No shoulder seams



590



75508 HH LIFA MAX PANT



COLORS
590 NAVY

SIZES
XS-5XL

FABRIC
Main fabric: 100% Polypropylene 230 g/m²

- Lifa® Max
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



590



75118 HH LIFA MAX CREWNECK TALL



COLORS
590 NAVY

SIZES
M-2XL

FABRIC
Main fabric: 100% Polypropylene 230 g/m²

- Lifa® Max
- No side seams for extra comfort
- Flatlock seams for extra comfort
- No shoulder seams



590



75518 HH LIFA MAX PANT TALL



COLORS
590 NAVY

SIZES
M-2XL

FABRIC
Main fabric: 100% Polypropylene 230 g/m²

- Lifa® Max
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



590



75105 HH LIFA CREWNECK



COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polypropylene - 125 g/m²

- HH®Lifa
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990



75505 HH LIFA PANT



COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polypropylene - 125 g/m²

- HH®Lifa
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



990



HERITAGE PILE



72183 HERITAGE PILE HOODIE



COLORS

290 DARK ORANGE, 460 GREEN, 590 NAVY,
990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester (Recycled)

- YKK ZIPPER
- Adjustable hood with drawcord
- YKK® front zipper
- Hand pockets with YKK® zipper
- Elastic cuffs with thumbholes
- Recycled Content

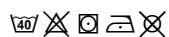


990

460

290

590



72180 HERITAGE PILE JACKET



COLORS

290 DARK ORANGE, 460 GREEN, 590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester (Recycled)

- YKK ZIPPER
- YKK® front zipper
- Hand pockets with YKK® zipper
- Elastic cuffs with thumbholes
- Recycled Content



990

460

290

590



72182 HERITAGE PILE ONE PIECE



COLORS

590 NAVY

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester (Recycled)

- YKK ZIPPER
- 2-way YKK® zipper at front
- Elastic cuffs with thumbholes
- Ribbed bottom hem
- Elastic waist
- Recycled Content



590



72181 HERITAGE PILE PANT



COLORS

590 NAVY

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester (Recycled)

- Ribbed bottom hem
- Elastic waist
- Recycled Content



590







FR

75091 FARGO 2.0 CREWNECK



560

COLORS

560 ROYAL BLUE

SIZES

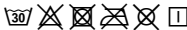
XS-5XL

FABRIC

Shell: 48.5% Aramid, 48.5% Viscose, 3% Antistatic

CERTIFICATION

NFPA 2112-2023 - FLASH FIRE (US)
ASTM F1506-2020a - ELECTRIC ARC + FR (FABRIC TEST) (US/CAN)
CAN/CGSB-155.20-2017 - FLASH FIRE (MANIKIN TEST)
CAT 2
ATPV: 9.2 CAL/CM2
EBT: 8.3 CAL/CM2
HAF: 79%
NFPA: 70E



- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- Double knit cuffs

75491 FARGO 2.0 PANT



560

COLORS

560 ROYAL BLUE

SIZES

XS-5XL

FABRIC

Shell: 48.5% Aramid, 48.5% Viscose, 3% Antistatic

CERTIFICATION

NFPA 2112-2023 - FLASH FIRE (US)
ASTM F1506-2020a - ELECTRIC ARC + FR (FABRIC TEST) (US/CAN)
CAN/CGSB-155.20-2017 - FLASH FIRE (MANIKIN TEST)
CAT 2
ATPV: 9.2 CAL/CM2
EBT: 8.3 CAL/CM2
HAF: 79%
NFPA: 70E



- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- Double knit cuffs
- Fly front

79896 FARGO 2.0 BALACLAVA



560

COLORS

560 ROYAL BLUE

SIZES

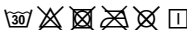
STD

FABRIC

Shell: 48.5% Aramid, 48.5% Viscose, 3% Antistatic

CERTIFICATION

NFPA 2112-2023 - FLASH FIRE (US)
ASTM F1506-2020a - ELECTRIC ARC + FR (FABRIC TEST) (US/CAN)
CAN/CGSB-155.20-2017 - FLASH FIRE (MANIKIN TEST)
CAT 2
ATPV: 9,2 cal/cm2
Ebt: 8,3 cal/cm2
HAF: 79%
NFPA 70E



- Ribbed expandable face opening
- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams

79897 FARGO 2.0 NECK



560

COLORS

560 ROYAL BLUE

SIZES

STD

FABRIC

Shell: 48.5% Aramid, 48.5% Viscose, 3%
Antistatic

CERTIFICATION

NFPA 2112-2023 - FLASH FIRE (US)
ASTM F1506-2020a - ELECTRIC ARC + FR
(FABRIC TEST) (US/CAN)
CAN/CGSB-155.20-2017 - FLASH FIRE
(MANIKIN TEST)
CAT 2
ATPV: 9,2 cal/cm²
Ebt: 8,3 cal/cm²
HAF: 79%
NFPA 70E

- Generous neck coverage
- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams



79898 FARGO 2.0 TUQUE



560

COLORS

560 ROYAL BLUE

SIZES

STD

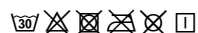
FABRIC

Shell: 48.5% Aramid, 48.5% Viscose, 3%
Antistatic

CERTIFICATION

NFPA 2112-2023 - FLASH FIRE (US)
ASTM F1506-2020a - ELECTRIC ARC + FR
(FABRIC TEST) (US/CAN)
CAN/CGSB-155.20-2017 - FLASH FIRE
(MANIKIN TEST)
CAT 2
ATPV: 9,2 cal/cm²
Ebt: 8,3 cal/cm²
HAF: 79%
NFPA 70E

- Double layer
- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams







ACCESSORIES



HEADWEAR

79705 HH LIFA MERINO BEANIE

lifa

COLORS

558 STONE BLUE, 990 BLACK

- Lifa® Stay Warm Technology
- Lifa® Merino

SIZES

STD

FABRIC

Main fabric: 57% Merino, 43% Polypropylene
- 215 g/m²



558

990



79706 HH LIFA MERINO NECK



COLORS

558 STONE BLUE, 990 BLACK

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort

SIZES

STD

FABRIC

Main fabric: 57%Merino, 43% Polypropylene
- 215 g/m²



558

990



79365 HH LIFA MERINO PRO BALACLAVA



COLORS

990 BLACK

- Lifa® Stay Warm Technology
- Lifa® Merino
- Mesh ventilation for added breathability
- Flatlock seams for extra comfort

SIZES

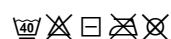
STD

FABRIC

Main fabric: 57%Merino, 43% Polypropylene
- 215 g/m²
Secondary Main fabric: 100% Polyamide -
270 g/m²



990



79707 HH LIFA MERINO BALACLAVA



COLORS

990 BLACK

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort

SIZES

STD

FABRIC

Main fabric: 57%Merino, 43% Polypropylene
- 215 g/m²



990



79708 HH LIFA MAX BEANIE



590

COLORS
590 NAVY

SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene
- 215 g/m²

- Soft pile sherpa fleece located on button down ear flaps for added warmth in colder weather



79709 HH LIFA MAX NECK GAITER



590

COLORS
590 NAVY

SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene
- 215 g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort



79710 HH LIFA MAX BALACLAVA



590

COLORS
590 NAVY

SIZES
STD

FABRIC
Main fabric: 57%Merino, 43% Polypropylene
- 215 g/m²

- Soft pile sherpa fleece located on button down ear flaps for added warmth in colder weather



NEW STYLE AVAILABLE FALL 2025

NEW

79760 WINTER TECH CAP

HELLY TECH®
PERFORMANCE



COLORS

990 BLACK

SIZES

S/M - L/XL

FABRIC

Shell: 100% Polyester (Recycled) - Lining:
100% Polyester (Recycled)

- HELLY TECH® PERFORMANCE
- Polartec®
- AMANN threads - German quality
- Soft fleece lining
- Reflective design details
- Elastic drawcord adjustment at the back of the head
- Removable and adjustable chin strap
- This product contains at least 50% Global Recycled Standard fibers, certified by IDFL (TE-99972454).
- bluesign® product



990



79802 CLASSIC LOGO CAP

COLORS

226 ALERT RED, 558 STONE BLUE, 590 NAVY, 900 WHITE, 950 GREY MELANGE, 970 DARK GREY, 990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Cotton, 150 g/m²

- Ribbed collar
- Side seams



780

590

481

440



991

990

79806 CLASSIC FLAT BRIM

COLORS

970 DARK GREY, 990 BLACK, 992 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Cotton

- Flat brim
- Full crown construction
- One size fits most



992

990

970

NEW COLORS AVAILABLE FALL 2025

79811 CLASSIC LOGO CUFF BEANIE



991 931 591 481 240

COLORS

240 LIGHT ORANGE, 481 ARMY GREEN, 591 NAVY, 931 GREY MELANGE, 991 BLACK

- Knitted beanie
- HH Workwear logo

SIZES

STD

FABRIC

99% Polyester (Recycled), 1% Elastane



79812 CLASSIC WOOL CUFF BEANIE



990 970 590

COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

- Knitted wool beanie
- Fleece headband for extra warmth
- HH Workwear logo

SIZES

STD

FABRIC

Main fabric: 80% Lambswool 20% Nylon
Lining: 100% Polyester

79816 SVOLVÆR SOU'WESTER



310

COLORS

310 LIGHT YELLOW

- Lining
- Ear flaps
- Chin strap

SIZES

S/55-56-2XL/63-64

FABRIC

Main fabric: 100% Polyester - 410 g/m² - PU coated

79821 OXFORD TRAPPER CAP



990

COLORS

990 BLACK

SIZES

S/M, L/XL

FABRIC

Main fabric: 100% Cotton

- 5 panel cap
- Weather resistant main fabric
- Soft pile located on button down ear flaps for added warmth

NEW COLORS AVAILABLE FALL 2025

79883 CLASSIC REVERSIBLE BEANIE



990 980 970 670 590

COLORS

590 NAVY/LIGHT BLUE, 670 PINK/BLACK, 970 DARK GREY/ORANGE, 980 EBONY/RED, 990 BLACK/YELLOW

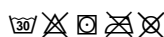
SIZES

STD

FABRIC

Shell: 95% Polyester (Recycled), 4% Polyamide, 1% Elastane

- Knitted beanie
- Reversible design
- Water repellant fiber





79641 MAGNI WINTER SOCK



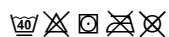
990

COLORS
990 BLACK

SIZES
36-38, 39-42, 43-46

FABRIC
Shell 51% Polyester 47% Polyamide 2%
Elastane

- Protected pre-heel & pre-toe with Nano Glide
- Ankle Flex
- Shinbone cushion protector
- Flex cones in pre-toe area
- Protected heel with nylon
- Primaloft® fiber



79643 CHELSEA EVO WINTER SOCK



990

COLORS
990 BLACK

SIZES
36-38, 39-42, 43-46

FABRIC
Shell: 44% Polypropylene 33% Polyamide
21% Merino Wool 2% Elastane

- Mesh ventilation for added breathability
- Ankle Flex
- Lifa® fibers in heel & toe for added durability and moisture transportation



79645 OXFORD WINTER SOCKS



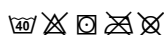
990

COLORS
990 BLACK

SIZES
36-38, 39-42, 43-46

FABRIC
Shell 34% Polyamide 32% Acrylic 32%
Merino Wool 2% Elastane

- Full terry leg to keep warmth
- Polyamide fiber in heel & toe for added durability
- Ankle Flex



79646 MANCHESTER SOCK 3-PACK



990

COLORS
990 BLACK

SIZES
36-38, 39-42, 43-46

FABRIC
Shell 71% Cotton 26% Polyamide 3%
Elastane

- Mesh ventilation for added breathability
- Ankle Flex



BAGS

79572 HH DUFFEL BAG 50L



COLORS

590 NAVY, 990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polyvinyl - 550 g/m²

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded and adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 57 cm Width 30 cm



990

590

79573 HH DUFFEL BAG 70L



COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polyvinyl - 550 g/m²

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded and adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 63 cm Width 34 cm



990

79574 HH DUFFEL BAG 90L



COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polyvinyl - 550 g/m²

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded and adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 72.5 cm Width 36 cm



990

79575 HH DUFFEL BAG 120L



COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polyvinyl - 550 g/m²

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded and adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 76 cm Width 40 cm



990

79578 KENSINGTON TROLLEY 45L



990

COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polyester - 466 g/m²

- Carry-on compatible with most airlines
- 2-stage telescoping anodized aluminum handle
- One front pockets for easy organization
- 1 main compartment with elastic straps
- 2 separated internal compartments
- Large 84mm wheels roll smoothly and easily over uneven terrain
- Wheels are easily replaceable with standard in-line skate wheels
- Grab handles on top/side/bottom
- ID card pocket
- 45L (fully expanded)
- Height 55cm Width 38cm Depth 30cm
- 2.85 kg

79579 KENSINGTON TROLLEY 95L



990

COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polyester - 466 g/m²

- 1-stage telescoping anodized aluminum handle
- One front pockets for easy organization
- 1 main compartment with elastic straps
- 3 separated internal compartments
- Large 84mm wheels roll smoothly and easily over uneven terrain
- Wheels are easily replaceable with standard in-line skate wheels
- Grab handles on top/side/bottom
- ID card pocket
- 95L (fully expanded)
- Height 77cm Width 42cm Depth 40.5cm
- 4.47 kg

NEW STYLE AVAILABLE SPRING 2025

NEW

79582 BARCODE BACKPACK 35L



990

COLORS

990 BLACK

SIZES

STD

FABRIC

Shell: 100% Polyester (Recycled)

- YKK® Zipper
- Carry on compatible on most airlines
- Dedicated padded laptop compartment
- adjustable and padded shoulder strap
- Air mesh on the back panel and shoulder straps for improved ventilation and comfort
- External side pocket
- Front pocket with zippered closure
- Helmet holder
- Large main compartment
- Main compartment is accessible through a large U-shaped opening
- Main compartment with internal zippered mesh pocket
- Top front pocket with soft fabric lining
- Water resistant main fabric
- Grab handle on top
- Reflective design details
- ID card loop
- Designed for embellishment
- Trolley Strap
- Height 19.7" Width 11.8" Depth 9.1"

NEW STYLE AVAILABLE SPRING 2025

NEW

79581 BARCODE BACKPACK 20L



990

COLORS

990 BLACK

SIZES

STD

FABRIC

Shell: 100% Polyester (Recycled)

- YKK® Zipper
- Carry on compatible on most airlines
- Dedicated padded laptop compartment
- adjustable and padded shoulder strap
- Air mesh on the back panel and shoulder straps for improved ventilation and comfort
- Elastic side pockets
- Front pocket with zippered closure
- Helmet holder
- Large main compartment
- Internal mesh pocket
- Top front pocket with soft fabric lining
- Water resistant main fabric
- Grab handle on top
- Reflective design details
- ID card loop
- Designed for embellishment
- Height 16.5" Width 10.6" Depth 6.7"

79583 WORK DAY BACKPACK



990

COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 98% Polyester, 2% PVC

- YKK® zippers
- Main compartment has a padded tablet pocket, one internal pocket and one water bottle pocket
- First aid kit pocket
- Dedicated padded Laptop compartment
- Two front pockets
- Two open side pockets
- Sternum strap
- Packable hip straps
- Carry-on compatible with most airlines
- Loops for tools
- D - ring
- Grab handles on top
- 27 L
- Length 53 cm Width 33 cm Depth 18 cm
- 1.2 kg

ACCESSORIES

79550 HH WW SUSPENDERS 2.0



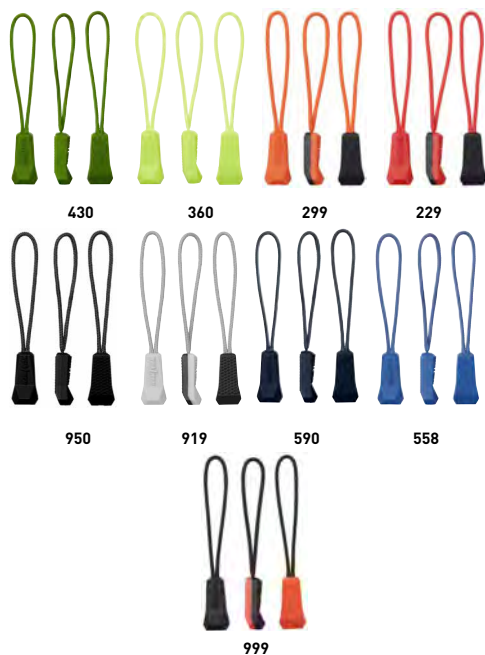
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COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 65% Polyurethane, 35% Polyamide

- Adjustable suspenders
- Embossed Helly Hansen WW logo
- Compatible with 71444 - W Alta Shell Pant CSA, 71463 - Manchester 2.0 Winter Pant, 71464 - W Manchester 2.0 Winter Pant, 71461 - Manchester 2.0 Shell Pant, 71462 - W Manchester 2.0 Shell Pant, 71460 - Manchester 2.0 Pro Shell Pant



79501 ZIPPER PULLER KIT (4 PACK)

COLORS

229 RED/EBONY, 299 ORANGE/EBONY, 360 HI VIS YELLOW, 430 DARK LIME, 558 STONE BLUE, 590 NAVY, 919 GREY FOG/EBONY, 950 EBONY, 999 BLACK/ORANGE

SIZES

STD

79569 KNEEPAD STANDARD



990

COLORS

990 BLACK

- 240mm x 147mm x 20mm

SIZES

STD

FABRIC

100% PE foam

NEW

79571 KNEEPAD XTRA PROTECTIVE



990

COLORS

990 BLACK

- Can be left in the pants during washing
- Ventilation through multi-punched holes

SIZES

STD

FABRIC

100% Rubber Foam

79528 HH LOGO WEBBING BELT



- COLORS**
290 DARK ORANGE, 360 YELLOW, 430 DARK LIME, 480 ARMY GREEN, 990 BLACK

SIZES
STD

FABRIC
Main fabric: 96% Cotton, 4% Spandex Stretch Twill
- Full stretch
 - Buckle with HH WW logo
 - Width: 3.8 cm

990 360 290 480



360

79692 GLOVE LINER



- COLORS**
590 NAVY

SIZES
STD

FABRIC
Shell: 100% Acrylic
- Knitted Glove liner
 - Ribbed cuff

590





WORKWEAR / NA SIZE CHARTS

Helly Hansen protective clothing is designed and manufactured in such a way that it does not have any effect on the user's health or hygiene. The design guarantees a correct fit and protection for the body when used correctly.

The design and material offer function and comfort.

The material offers good fade-resistance, stability, strength and durability, to ensure that the garments have a long life, even with heavy use and many washes.

Size grading is based on body measurements in centimeter, see the size guide. All garments are properly marked on garment labels and on external labels to indicate the information required for the standard.

MEN / BODY MEASUREMENTS

Sizes	XS		S		M		L		XL	
	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch
Chest	88	34.5	91	36	95-99	37.5-39	104-108	41-42.5	112-115	44-45.5
Waist	76	30	79	31	84-86	33-34	91-97	36-38	99-104	39-41
Hip	94	37	98	38.5	102-105	40-41.5	109-114	43-45	117-122	46-48
Inside Leg	77	30.5	80	31.5	81	32	84	33	86	34

MEN / PANTS (TRADESMAN PANTS)

	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch
Waist	71	28	76	30	76	30	76	30	81	32	81	32	81	32	81	32	86	34	86	34	86	34
Inside Leg	76	30	76	30	81	32	86	34	76	30	81	32	86	34	91	36	76	30	81	32	86	34

	cm	inch	cm	inch	cm	inch
Waist	107	42	112	44	112	44
Inside Leg	81	32	76	30	81	32

WOMENS / BODY MEASUREMENTS

Sizes	XS		S		M		L		XL		2XL		3XL	
	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch
Body height	160	63	164	64.5	168	66	172	67.5	176	69.5	180	71	184	72.5
Chest	84	33	88	34.5	92	36	100	39.5	108	42.5	116	45.5	124	48.5
Waist	68	27	72	28.5	76	30	84	33	92	36	100	39	108	42.5
Hip	92	36	96	38	100	39.5	108	42.5	116	45.5	124	48.5	132	52
Inside Leg	76	30	78	30.5	80	31.5	82	32.5	84	33	86	34	88	34.5

WOMENS / PANTS

Size	4	6	8	10	12	14	16	18
Waist (inches)	26	28	30	31	33	34	36	38
Inside Leg (inches)	37	38.5	40	41.75	43	44.75	46.5	48

*ALL PANT WAIST SIZES COME IN 30" OR 32" INSEAM FOR WOMEN

HATS

Size	S	M	L	XL	2XL
Europe	55-56	57-58	59-60	61-62	63-64
UK	6 3/4 - 6 7/8	7 - 7 1/8	7 1/4 - 7 3/8	7 1/2 - 7 5/8	7 3/4 - 7 7/8
US	7	7 1/8 - 7 1/4	7 3/8 - 7 1/2	7 5/8 - 7 3/4	7 7/8 - 8

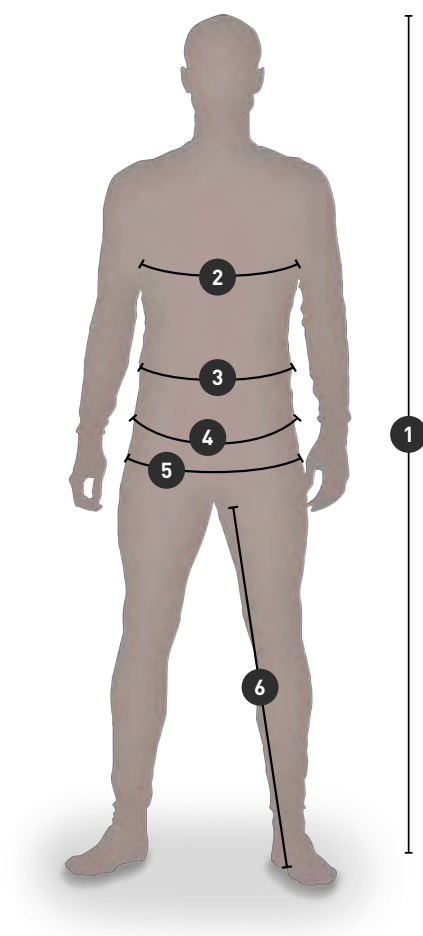
SOCKS

Size	S	M	L	XL
US	5-6.5	7-8.5	9-11.5	11-12.5
Europe	37-39	40-42	43-45	46-48

2XL		3XL		4XL		5XL		6XL	
cm	inch	cm	inch	cm	inch	cm	inch	cm	inch
119-123	47-48.5	127-131	50-51.5	135-138	53-54.5	142-146	56-57.5	147-152	58-60
107-112	42-44	114-119	45-47	122-127	48-50	130-135	51-53	137-142	54-56
126-129	49.5-51	133-137	52.5-54	141-145	55.5-57	149-152	58.5-60	156-160	61.5-63
89	35	89	35	89	35	89	35	89	35

cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch
86	34	91	36	91	36	91	36	91	36	97	38	97	38	97	38	97	38	101	40	101	40	101	40
91	36	76	30	81	32	86	34	91	36	76	30	81	32	86	34	91	36	76	30	81	32	86	34

HOW TO MEASURE



1: BODY HEIGHT

2: CHEST

3: WAIST (AT BELLY-BUTTON HEIGHT)

4: WAISTBAND (WHERE YOUR PANTS' WAISTBAND IS PLACED)

5: HIP

6: INSEAM

CHECK YOUR BODY MEASUREMENTS AS INSTRUCTED AND COMPARE WITH THE DATA IN THE TABLE.

CHEST: With arms relaxed at sides, measure around fullest part of chest.

WAIST: Measure around natural waistline, smallest part of waist.

HIPS: Standing with legs together, measure around fullest part of hips.

INSIDE LEG: Measure inside length of your leg from crotch to bottom of

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ABBOTSFORD DOUBLE BIB PANT	84	HH DUFFEL BAG 90L	127
ABBOTSFORD JACKET	84	HH LIFA CREWNECK	109
ALBERTA STRETCH BIB PANT	101	HH LIFA MAX BALACLAVA	120
ALBERTA STRETCH JACKET	101	HH LIFA MAX BEANIE	120
ALNA POLAR BIB CSA	96	HH LIFA MAX CREWNECK	107
ALNA POLAR PARKA CSA	96	HH LIFA MAX CREWNECK TALL	108
ALTA 2.0 RAIN BIB CSA	98	HH LIFA MAX NECK GAITER	120
ALTA 2.0 RAIN JACKET CSA	98	HH LIFA MAX PANT	108
ALTA 2.0 SOFTSHELL JACKET CSA	99	HH LIFA MAX PANT TALL	108
ALTA 3-IN-1 JACKET CSA	96	HH LIFA MERINO BALACLAVA	119
ALTA RAIN BIB	99	HH LIFA MERINO BEANIE	118
ALTA RAIN JACKET CSA	99	HH LIFA MERINO CREWNECK	106
ALTA SHELL BIB CSA	98	HH LIFA MERINO NECK	119
ALTA SHELL JACKET CSA	97	HH LIFA MERINO PANT	106
ALTA SOFTSHELL JACKET CSA	100	HH LIFA MERINO PRO BALACLAVA	119
ALTA SURVEYOR VEST CSA	101	HH LIFA PANT	109
ALTA WINTER BIB CSA	97	HH LOGO WEBBING BELT	132
ALTA WINTER JACKET CSA	97	HH WW SUSPENDERS 2.0	130
ARMOUR BIB PANT	91	HIGHLINER BIB	93
ARMOUR JACKET	91	HIGHLINER JACKET	92
BARCODE BACKPACK 20L	129	IMPERTECH LONG COAT	89
BARCODE BACKPACK 35L	128	KENSINGTON FLEECE JACKET	32
BERG JACKET	57	KENSINGTON HOODED SOFTSHELL JACKET	31
BERG PANT	57	KENSINGTON KNITTED FLEECE JACKET	32
BERGHOLM JACKET	58	KENSINGTON LIFALOFT VEST	33
BIFROST WINTER BIB	57	KENSINGTON SHELL JACKET	31
BIFROST WINTER PARKA	56	KENSINGTON SOFTSHELL JACKET	32
CHELSEA CLASSIC CARGO PANT	41	KENSINGTON TROLLEY 45L	128
CHELSEA CLASSIC CNCT PANT	40	KENSINGTON TROLLEY 95L	128
CHELSEA EVOLUTION 2.0 INSULATED SOFTSHELL JACKET	38	KENSINGTON WINTER CONSTRUCTION PANT	31
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CHELSEA EVO SHELL JACKET	39	MAGNI EVO CARGO PANT	29
CHELSEA EVO WINTER JACKET	39	MAGNI EVO CONSTRUCTION PANT	29
CHELSEA EVOLUTION WINTER SOCK	125	MAGNI EVO SHELL JACKET	28
CLASSIC 2.0 HOODIE	67	MAGNI EVO JACKET	29
CLASSIC 2.0 LONGSLEEVE	68	MAGNI WINTER SOCK	124
CLASSIC 2.0 POLO	69	MANCHESTER 2.0 FLEECE JACKET	63
CLASSIC 2.0 SWEATSHIRT	68	MANCHESTER 2.0 FLEECE VEST	63
CLASSIC 2.0 T-SHIRT	68	MANCHESTER 2.0 PRO SHELL PANT	61
CLASSIC 2.0 ZIP HOODIE	67	MANCHESTER 2.0 SHELL JACKET	60
CLASSIC FLAT BRIM	121	MANCHESTER 2.0 SHELL PANT	61
CLASSIC LOGO 2.0 HOODIE	66	MANCHESTER 2.0 SOFTSHELL JACKET	62
CLASSIC LOGO 2.0 LONGSLEEVE	66	MANCHESTER 2.0 SOFTSHELL VEST	62
CLASSIC LOGO 2.0 T-SHIRT	67	MANCHESTER 2.0 WINTER JACKET	59
CLASSIC LOGO 2.0 ZIP HOODIE	65	MANCHESTER 2.0 WINTER PANT	60
CLASSIC LOGO 2.0 ZIP SWEAT	66	MANCHESTER CONSTRUCTION PANT	63
CLASSIC LOGO CAP	121	MANCHESTER PANT	64
CLASSIC LOGO CUFF BEANIE	122	MANCHESTER RAIN JACKET	61
CLASSIC REVERSIBLE BEANIE	123	MANCHESTER RAIN PANT	62
CLASSIC WOOL CUFF BEANIE	122	MANCHESTER SHORTS	64
CNCT BELT ATTACHMENT	43	MANCHESTER SOCK 3-PACK	125
CNCT CARPENTER POCKET	41	MANCHESTER WINTER JACKET	60
CNCT ELECTRICIAN POCKET	42	MANDAL BIB	88
CNCT ERGO TOOL BELT	44	MANDAL JACKET	87
CNCT ERGO TOOL BELT SUSPENDERS	44	MANDAL PANT	88
CNCT ESSENTIAL POCKET 3	42	OXFORD 4X CARGO PANT	49
CNCT ESSENTIAL POCKET 4	43	OXFORD 4X CONSTRUCTION PANT	48
CNCT UTILITY POCKET	42	OXFORD 4X WORK PANT	49
CNCT WALL ATTACHMENT	44	OXFORD BIB	49
ENGRAM DOUBLE BIB PANT	92	OXFORD CONSTRUCTION PANT	50
ENGRAM JACKET	92	OXFORD HOODED SOFTSHELL JACKET	47
EVO HOODIE	35	OXFORD LIGHT FLEECE JACKET	48
EVO LONGSLEEVE	36	OXFORD LINED CONSTRUCTION PANT	48
EVO SWEATSHIRT	35	OXFORD LINED JACKET	47
EVO T-SHIRT	36	OXFORD LINED VEST	47
EVO ZIP HOODIE	35	OXFORD PANT	50
FARGO 2.0 BALACLAVA	114	OXFORD SHELL BIB	46
FARGO 2.0 CREWNECK	114	OXFORD SHELL JACKET	46
FARGO 2.0 NECK GAITER	115	OXFORD SHORTS	51
FARGO 2.0 PANT	114	OXFORD TRAPPER CAP	123
FARGO 2.0 TUQUE	115	OXFORD WINTER JACKET	45
GALE RAIN BIB	83	OXFORD WINTER SOCK	125
GALE RAIN JACKET	82	OXFORD WINTER SOFTSHELL JACKET	46
GALE RAIN PANT	83	OXFORD WORK PANT	50
GLOVE LINER	132	POTSDAM PANT	100
HERITAGE PILE HOODIE	110	PROCESSING BIB	89
HERITAGE PILE JACKET	111	PROCESSING JACKET	88
HERITAGE PILE ONE PIECE	111	ROAN ANORAK	85
HERITAGE PILE PANT	111	STORM RAIN BIB	91
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W ALTA SOFTSHELL JACKET CSA	103
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W CLASSIC 2.0 SWEATSHIRT	77
W CLASSIC 2.0 T-SHIRT	78
W CLASSIC 2.0 ZIP HOODIE	76
W CLASSIC LOGO 2.0 HOODIE	75
W CLASSIC LOGO 2.0 LONGSLEEVE	76
W CLASSIC LOGO 2.0 T-SHIRT	76
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W HH LIFA MERINO HALF ZIP	106
W HH LIFA MERINO PANT	107
W LUNA 4X CARGO PANT	55
W LUNA 4X CONSTRUCTION PANT	54
W LUNA BRZ CARGO PANT	54
W LUNA BRZ CONSTRUCTION PANT	54
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W LUNA PANT	55
W LUNA SHELL JACKET	53
W LUNA SOFTSHELL JACKET	53
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W MANCHESTER 2.0 SHELL PANT	71
W MANCHESTER 2.0 SOFTSHELL JACKET	72
W MANCHESTER 2.0 SOFTSHELL VEST	72
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W MANCHESTER CONSTRUCTION PANT	73
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70129 - MANDAL JACKET	87	74076 - W ALTA SOFTSHELL JACKET CSA	103
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70525 - PROCESSING BIB	89	75520 - W HH LIFA MERINO PANT	107
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